Liebert®
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Challenger 3000 SM/AM Controls

MODEL NUMBER DESIGNATIONS

BF042A — ASM

B	F	042	A	A	SM
Challenger 3000	E = Downflow with econ-o-coil	Nominal capacity in thousand BTUH	A = Air Cooled	A = 460/60/3-phase	SM = Standard Microprocessor
	F = Downflow		C = Chilled Water	B = 575/60/3-phase	AM = Advanced Microprocessor
	K = Upflow with econ-o-coil		E = Evaporator	C = 208/60/3-phase	
	U = Upflow		G = Glycol Cooled	D = 230/60/3-phase	AG = Advance Microprocessor w/graphics
			WG = Water Cooled/ Glycol Cooled	J = 200/50/3-phase	
				H = 230/50/3-phase	
				M = 380/415/50/3-phase	

Refer to page iv for System Configurations

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OPERATION AND MAINTENANCE MANUAL
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Split Systems

Capacity		Evaporator Model	Condensing Units		
			Air Cooled Prop Fan Condensing Unit	Air Cooled Centrifugal Condensing Unit	Water/Glycol Condensing Unit
3 Tons	60 Hz	B*036E	DMC042A	MMC040A	MMC044WG
	(50 Hz)	(B*035E)	(DMC042A)	(MMC036A)	(MMC044WG)
5 Tons	60 Hz	B*060E	DMC067A	MMC065A	MMC069WG
	(50 Hz)	(B*059E)	(DMC067A)	(MMC65A)	(MMC069WG)

* F = Downflow *U = Upflow

Self-Contained Systems

Capacity		Indoor Unit	Remote Equipment		
			Air Cooled Condenser	Drycooler Pump	
3 Ton	60 Hz (50 Hz)	B*042A (B*040A)	CS@065 or CS@083L		
	60 Hz (50 Hz)	B*046WG (B*045WG)		DSF069 3/4 HP Pump 60 Hz 1-1/2 HP Pump 50 Hz	or Self-Contained – Water Cooled
	60 Hz (50 Hz)	B*068C (B*072C)			Self-Contained – Chilled Water
5 Ton	60 Hz (50 Hz)	B*067A (B*065A)	CS@086 or CS@083L		
	60 Hz (50 Hz)	B*071WG (B*070WG)		DSF109 3/4 HP Pump 60 Hz 1-1/2 HP Pump 50 Hz	or Self-Contained – Water Cooled
	60 Hz (50 Hz)	B#061G (B#058G)		DSO109 1-1/2 HP Pump	Self-Contained – Chilled Water
	60 Hz (50 Hz)	B*102C (B*101C)			

*F = Downflow #E = Downflow @ F = Fan Speed Control
*U = Upflow K = Upflow L = Lee-Temp

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SECTION 1 — INTRODUCTION

SECTION 1 INTRODUCTION

1.1 SYSTEM DESCRIPTIONS

Challenger 3000 Liebert environmental control systems are available in several configurations. Each configuration can operate with either Standard Microprocessor Controls (SM), Advanced Microprocessor Controls (AM), or Advanced Microprocessor Controls with Graphics (AG). A brief description of each, including operational differences, are listed below. Check model numbers to see what is supplied with your unit.

1.1.1 Compressorized Systems

NOTE
Compressorized systems may be a self-contained system – with the compressor in the Challenger 3000 unit, or a split system – with the compressor in the separate condensing unit.

These systems may be air, water, or glycol cooled - depending on the heat rejection method selected.

Cooling

One or two stage(s) of mechanical refrigeration (with optional split coil)

Heating

Two stages of electric reheat standard; SCR controlled electric reheat, hot water reheat, hot gas reheat on water and glycol cooled systems optional

Humidification

Infrared standard; steam generating optional

Dehumidification

Part coil operation optional

1.1.2 GLYCOOL (chilled glycol cooling) Systems

GLYCOOL systems have all of the features of a compressorized water or glycol system, plus a second cooling coil that is connected into the water circuit. When fluid temperature is sufficiently low (below room temperature), cooling is provided by circulating the fluid through the second cooling coil (flow is controlled by a motorized valve.) This is then the primary cooling source and it greatly reduces the compressor operation.

Cooling

Modulated cooling valve opens proportionally to match room needs (primary), one or two stages of mechanical refrigeration (secondary)

Heating

Two stages of electric reheat standard

Humidification

Infrared standard; steam generating optional

Dehumidification

Part coil operation optional

1.1.3 Chilled Water Systems

These systems utilize a central chiller and control cooling by modulating a control valve in the chilled water line.

Cooling – Proportional in response to room needs

Heating – Two stages of electric reheat standard

Humidification – Infrared standard; steam generating optional

Dehumidification – Chilled water valve opens proportionally in response to room needs

1.2 START-UP PROCEDURE

Before beginning start-up, make certain that unit was installed according to the instructions in the Installation Manual. Verify that the fan shipping bolt has been removed, the check valve has been installed (on air cooled units), and that the scroll compressor is rotating in the proper direction. All exterior panels must be in place with the front panel open.

Locate the Start-Up form supplied with your unit documents. Complete the form during your start-up and mail it to Liebert when start-up is completed. Contact your Liebert supplier if you have any questions or problems during your unit installation, start-up, or operation.

WARNING
POTENTIALLY LETHAL VOLTAGES EXIST WITHIN THIS EQUIPMENT DURING OPERATION. OBSERVE ALL CAUTIONS AND WARNINGS ON UNIT AND IN THIS MANUAL. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH. ONLY QUALIFIED SERVICE AND MAINTENANCE PERSONNEL SHOULD WORK WITH THIS EQUIPMENT.

1. Disconnect all power to the environmental control unit.
2. Tighten all electrical wiring connections which may have loosened during shipping.
3. Remove all line voltage fuses except the main fan fuses at the far right of the electric panel and the Control Voltage fuses at the far left of the electric panel. For units supplied with circuit breakers, open them instead of removing fuses.
4. Turn on power and check line voltage on main unit disconnect switch. Line voltage must be within 10% of nameplate voltage.
5. Turn ON main unit disconnect switch and check secondary voltage at transformer T1. Voltage at T1 must be 24 VAC +/- 2.5 VAC (check at TB1-1 and TB1-8). T1 voltage must not exceed 28 VAC. Change primary tap if necessary.
6. Push ON button. Blower will start and ON lamp will light (lighted switch on Standard Controls only).
7. If you do not want your unit to operate at factory default settings, set temperature and humidity setpoints and sensitivity, alarms, and other control functions. Refer to Section 2 for Standard Controls, Section 3A for Advanced Controls, or Section 3B for Advanced Controls with Graphics.
8. Turn OFF main unit disconnect and main breaker. Unit ON button should be OFF.
9. Replace all fuses, which you removed above (or reset circuit breakers).
10. Restore power to unit; turn ON the main unit disconnect switch.
11. Check the current draw on all line voltage components and match with serial tag.
12. Push ON button - putting the unit into operation.
13. Check for unusual noises and vibration.
14. Check all refrigerant and water lines for leaks.
15. Test all functions of your unit for proper operation.

Return completed Start-Up form to Liebert.

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SECTION 2 — OPERATION WITH STANDARD MICROPROCESSOR CONTROLS

SECTION 2 OPERATION WITH STANDARD MICROPROCESSOR CONTROLS

The Standard Microprocessor (SM) Control front monitor panel uses LEDs to display the operating status and alarm conditions of the unit. A numeric display and control buttons are on the circuit board behind the panel. Use these to monitor and control the system. Unit status and active alarms are available on the front panel. Present room conditions and operator setpoints are shown on the numeric display. The common alarm relay will annunciate a customer supplied alarm. A communication connection to a Liebert Site Monitoring System is available.

2.1 BASICS

2.1.1 Status LEDs

The current operating mode of the unit is indicated by the LEDs in the STATUS section. Cooling, reheat, humidification and dehumidification are indicated.

2.1.2 Alarm LEDs

Alarm conditions activate an audible and a visual alarm. The audible alarm may be silenced by pressing the ALARM SILENCE button. However, the LED indicating the problem remains lit until the problem is corrected.

2.1.3 Numeric Display

The numeric display on the microprocessor board (upper left) indicates:

- current room temperature
- temperature setpoint
- temperature sensitivity
- current room humidity
- humidity setpoint
- humidity sensitivity
- humidifier water rate

Figure 2-1. Standard Microprocessor Control Panel

The number indicated (current temperature, temperature setpoint, etc.) corresponds to the appropriate LED below the display. For example, when the Temperature Setpoint LED is lit and the numeric display shows 72, then the temperature setpoint is 72°F.

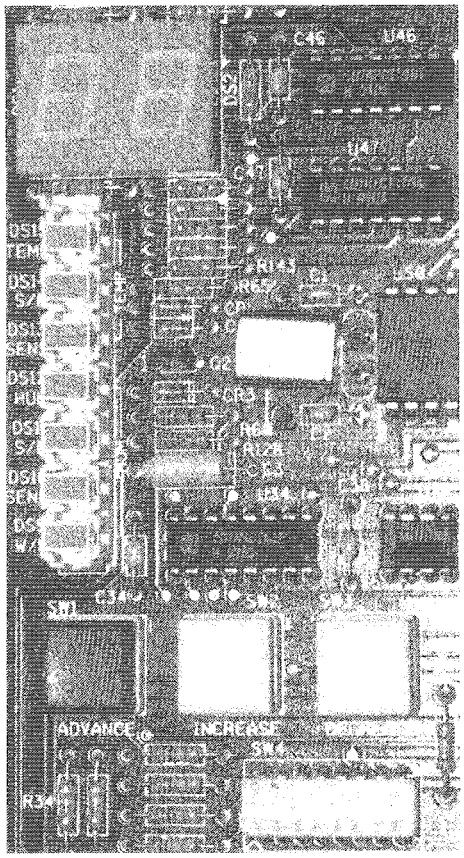

Figure 2-2. Numeric Display, LEDs, and Buttons

Advance Button

Pressing the ADV button will step the numeric display through the seven LED indicators.

Control Buttons

Two control buttons are used to change the setpoint numbers shown in the numeric display.

The up button increases the value and the down button decreases the value.

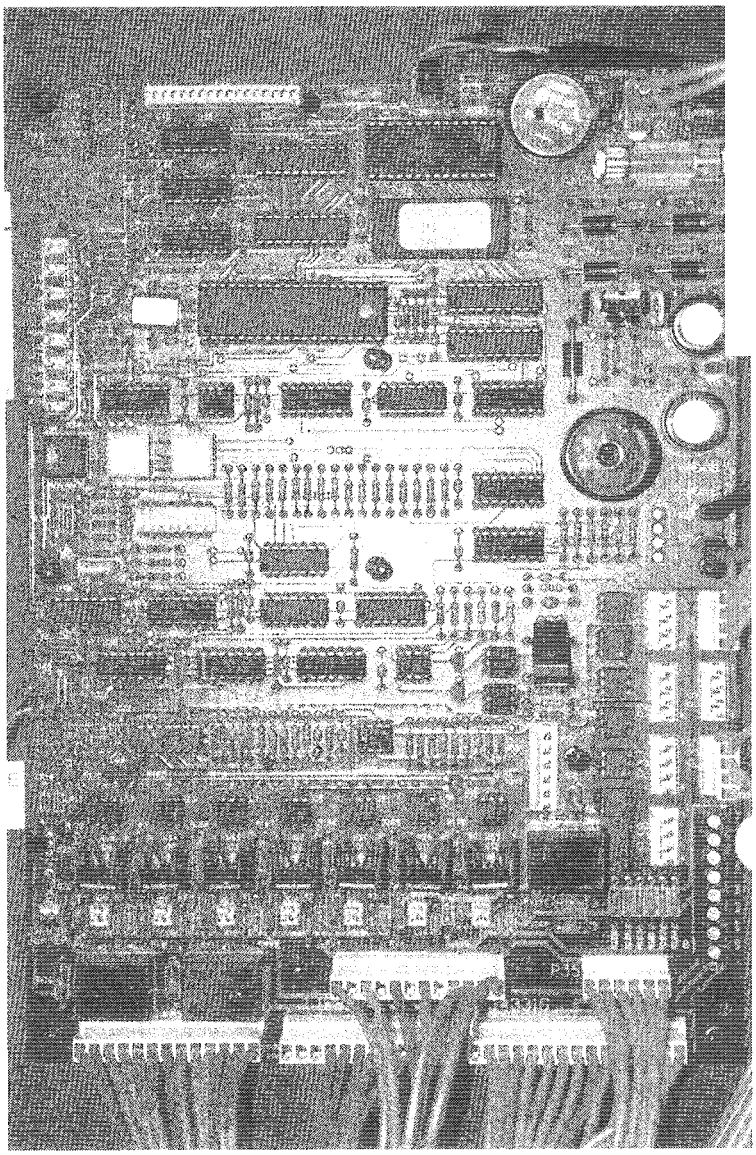

Figure 2-3. Standard Microprocessor Board

2.2 CONTROL SETPOINTS

The control buttons on the microprocessor board are used to adjust temperature and humidity setpoints and sensitivities. The board is located behind the front panel and is separated from all line voltage components.

2.2.1 Temperature Setpoint

Use the ADV button to select Temperature Setpoint. The numeric display will indicate the current setpoint. Use the up or the down button to select the desired setpoint (40-85°F/4-29°C).

2.2.2 Temperature Sensitivity

The range of temperature change that must occur before action is taken by the environmental control system is the temperature sensitivity. This range may be set from 1° to 5°F / 1° to 3°C in 1° increments.

Use the ADV button to select Temperature Sensitivity. The numeric display will indicate the current sensitivity. Use the up or the down button to select the desired sensitivity.

2.2.3 Humidity Setpoint

Use the ADV button to select Humidity Setpoint. The numeric display will indicate the current setpoint. Use the up or the down button to select the desired setpoint (20-80% RH in 1% increments).

2.2.4 Humidity Sensitivity

The range of humidity change that must occur before action is taken by the environmental control system is the humidity sensitivity. This range may be set from 1% to 10% RH in 1% increments.

Use the ADV button to select Humidity Sensitivity. The numeric display will indicate the current sensitivity. Use the up or the down button to select the desired sensitivity.

NOTE
The selection of temperature and humidity control setpoints and sensitivities will automatically determine some of the alarm setpoints. Refer to section 2.4 ALARM SYSTEM.

NOTE
Temperature and humidity sensors are factory calibrated to an accuracy of +/- 1°F/ 3% RH.

2.2.5 Humidifier Water Rate

This rate is adjustable from 11 (110%) to 50 (500%) for flushing the humidifier pan and maintaining proper water level. See Section 2.3.7 for more details.

2.3 COOLING OPERATION

The temperature control program for the Standard Microprocessor is based on the programmed temperature sensitivity setting. As the return air temperature rises above the temperature setpoint, the percent cooling required increases proportionally (from 0 to 100%) over a temperature band equal to the temperature sensitivity. The percent heating requirement is determined in the same manner except as the temperature decreases below the setpoint. With this type of control the temperature at which the room is controlled increases as the room cooling load increases.

2.3.1 1-Step Cooling, Compressorized Direct Expansion (DX) Systems

Cooling activates when the temperature control calculates a requirement for cooling of 100%. It is deactivated when the cooling requirement drops below 50%. The hot gas bypass is energized on a call for cooling unless there is also a call for dehumidification.

2.3.2 2-Step Cooling, Compressorized Direct Expansion (DX) Systems With Part Coil (Optional)

Cooling activates when the temperature control calculates a requirement for cooling of 100% by operating at part coil (optional). With no call for dehumidification, the hot gas bypass would be activated. At 100% cooling requirement plus 1 degree F, operation would be at full coil and the hot gas bypass would still be activated. When the temperature decreases to the temperature setpoint plus the sensitivity plus 1/2 degree F, the system returns to part coil operation and then turns off the compressor when the requirement drops to 50%.

2.3.3 Glycool Cooling (also Dual Cooling)

When Glycool cooling is available, the temperature control will first operate proportionally over the sensitivity band, then turn on the compressor at 1 degree F above the sensitivity. The Glycool valve opens proportionally as the requirement for cooling rises from 0 to 100%. If more than 100% cooling is required, then the compressor is activated at 1 degree above the sensitivity at part coil if appropriate. If system

requirement for cooling rises from 0 to 100%. If more than 100% cooling is required, then the compressor is activated at 1 degree above the sensitivity at part coil if appropriate. If system has a split coil, full coil operation will occur at 2 degrees above the setpoint plus the sensitivity. Hysteresis for part coil and compressor operation is 1/2 degree F. If Glycool is not available, i.e. the temperature of the incoming glycol coolant (or dual cooling chilled water source) is less than 3 degrees below the return air temperature, operation is as described above in Section 2.3.1 and Section 2.3.2.

2.3.4 Dehumidfication Operation

Dehumidification with the standard configuration is accomplished by operating the compressor without the hot gas bypass active. If the system has the optional split coil, dehumidification is accomplished by using only part coil. If full cooling is required, the system will operate in full coil. If, while dehumidifying, the temperature drops to 3 degrees below the setpoint minus the sensitivity, the control will lockout dehumidification until the temperature returns to the setpoint.

Cooling/Dehumidification Load Status Response Table

	LLSV	Part Coil	HGBP
1 Step Cooling Only	ON	OFF	ON
2 Step Cooling Only	ON	ON	ON
Dehumidifying Only	ON	OFF	OFF
1 Step Cooling W/Dehumidifying	ON	OFF	OFF
2 Step Cooling W/Dehumidifying	ON	ON	OFF

2.3.5 Humidification Operation

The humidifier (infrared or steam) will be activated when the return room humidity falls below the humidity setpoint minus the humidity sensitivity. It will be deactivated when the humidity increases to the humidity setpoint minus 1/2 of the humidity sensitivity.

2.3.6 Compressor Operation

In order to prevent short cycling of the compressor, a control feature is included which prevents the compressor from turning on for three (3) minutes after it has shut off.

2.3.7 Humidifier Operation

An autoflush system automatically controls a water makeup valve to maintain the proper level in the infrared humidifier water pan during humidifier operation. If humidification is needed and 30 hours have elapsed since the last time the humidifier was on, then the humidifier is held off until the valve completes an initial fill of the humidifier pan. This pre-fill is about 30 seconds. The valve continues to fill and flush the pan for about 4 minutes.

During humidifier operation, with the flush rate set at the default of 150%, the valve is opened periodically to add water to the pan (about 40 seconds every 9 1/2 minutes of humidifier operation). This adds enough water to the pan to cause about a third of the total water used to be flushed out the overflow standpipe located in the humidifier pan. This action helps to remove solids from the pan. The flush rate is adjustable from 110% to 500%. If the water quality is poor, it may be desirable to increase the water flushing action above the normal 150% rate. Also, if the supply water pressure is low, the flush rate can be increased so that a sufficient water level is maintained during humidification.

2.4 ALARM SYSTEM

2.4.1 Temperature and Humidity Alarms

Temperature and humidity sensors, located in the return air section of the system, constantly monitor room conditions. If room conditions ever exceed the selected parameters, an audible and visual alarm is activated and the common alarm relay closes. The audible alarm may be silenced by pressing the ALARMS PRESENT/SILENCE button on the front monitor, but the LED indicating the alarm remains lit and the common alarm relay remains closed until the problem is corrected.

alarm relay remains closed until the problem is corrected.

NOTE
DIP Switch 7 must be ON to enable the common alarm relay.

2.4.2 Programming Temperature and Humidity Alarms

The temperature and humidity alarms are programmable using the ADVANCE and CONTROL buttons on the microprocessor board.

At the unit, the first step is to access SET MODE 2. This adds a second level of functions to the LED indicators on the microprocessor board (below the numeric display).

To access SET MODE 2:

1. Use the ADVANCE button to select TEMPERATURE.
2. Simultaneously press and hold the up and down buttons for 5 seconds. The TEMPERATURE LED will blink, indicating SET MODE 2 functions. Release the up and down buttons.

Normal Functions	SET MODE 2 Functions
TEMPERATURE	TEMPERATURE SENSOR CALIBRATION ±5°F
TEMPERATURE SET POINT	HIGH TEMPERATURE ALARM (from 1° above setpoint to maximum of 90°F/32°C)
TEMPERATURE SENSITIVITY	LOW TEMPERATURE ALARM (from 1° below setpoint to minimum of 35°F/2°C)
HUMIDITY	HUMIDITY SENSOR CALIBRATION ±5% RH
HUMIDITY SET POINT	HIGH HUMIDITY ALARM (from 1% above setpoint to a maximum of 85%)
HUMIDITY SENSITIVITY	LOW HUMIDITY ALARM (from 1% below setpoint to a minimum of 15%)
HUMIDIFIER WATER RATE	NOT USED

To set Temperature and Humidity alarms:

1. Use the ADVANCE button to select the desired function.
2. Use the up and the down button to increase or decrease the value shown on the numeric display.

To return to Normal Set Mode:

The microprocessor automatically returns to Normal Set Mode 30 seconds after last activity.

2.4.3 Alarm Indications

Change Filters

The filter change switch senses a pressure drop across the air filters and activates the Change Filter and audible alarm when the pressure drop reaches a customer preset level. Instructions for adjusting the switch are on a label near the switch.

Loss of Air Flow

The fan safety switch is located on the low voltage panel and consists of a diaphragm switch and interconnecting tubing to the blower scroll. The normally open contacts of the switch will close at a factory preset air velocity and energize the control voltage circuits (see schematic on unit). Upon loss of airflow, the normally closed contacts on the switch will activate the Loss of Air Flow and audible alarm.

High Head Pressure - Compressor

The high head pressure cut-out switch activates the HIGH HEAD PRESSURE LED and the audible alarm at the cut-out setting of the compressor pressure switch.

Local Alarm/Water Under Floor

The Liqui-tect/Water Detection Sensor (optional) consists of a solid-state switch that closes when water (or other conductive liquid) is detected by two sensor probes. The sensor may be mounted wherever water problems may occur. When water is detected, a visual and an audible alarm are activated.

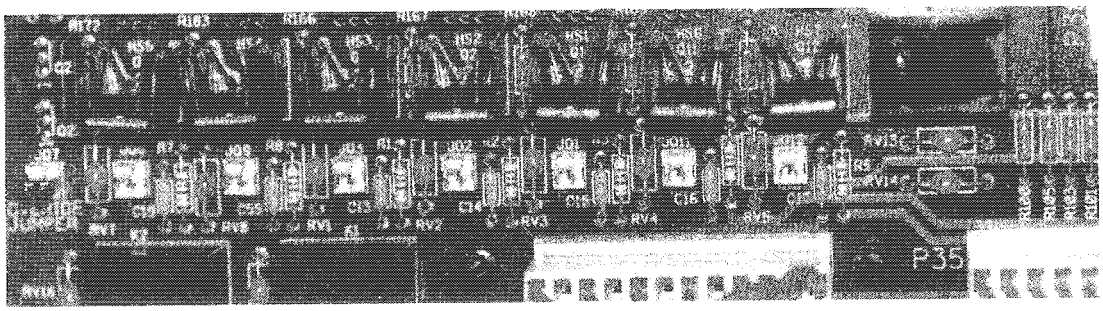

Figure 2-4. Manual Override Jumper and Connection Points

CAUTION
The Liqui-tect/Water Detection Sensor should not be used near flammable liquids or for flammable liquid detection. During operation, the detection probes get hot and may arc.

Temperature Sensing Alarm

Indicates failure of temperature sensing function (loss of signal).

Indication: Simultaneous Hi & Lo temperature alarms, accompanied by dashes on the numeric readout for temperature

System Response: Activates cooling

Humidity Sensing Alarm

Indicates failure of humidity sensing function (loss of signal).

Indication: Simultaneous Hi & Lo humidity alarms, accompanied by dashes on the numeric readout for humidity

System Response: Deactivates humidification and dehumidification.

Local Alarm/Humidifier Problem Alarm (Provided with Optional Steam Generating Humidifier)

Indication: High canister water level

Action Taken: Change canister

NOTE
Contact your sales/service representative for parts and service.

2.4.4 Common Alarm Relay

On any alarm indication, the common alarm relay is energized, closing the contacts to a remote customer alarm. This relay remains energized until all alarm conditions are corrected. Refer to the electrical schematic on the unit for connection information.

NOTE
DIP Switch 7 must be ON to enable the common alarm relay.

2.5 CONTROL FEATURES

2.5.1 Manual Override

It is possible to manually override the microprocessor and activate cooling, reheat 1 & 2, humidification and dehumidification. This is accomplished by placing a factory-supplied jumper across the desired set of contacts. Refer to Figure 2-4 to identify sets of jumper contacts. To return control of the unit to the microprocessor, replace the jumper on its holding contacts (these contacts are not connected to the microprocessor but only retain the jumper).

NOTE

Manual Override of cooling and dehumidification cannot be performed on chilled water units.

Connection Point	Manually Overrides
JQ1	Heat Rejection
JQ2	Reheat 2
JQ3	Reheat 1
JQ6 JQ9	Liquid Line Solenoid Valve Part Coil Solenoid Valve
JQ11	Humidification
JQ12	Humidification Water Valve

2.5.2 Compressor Positive Start Feature

All air cooled models are equipped with a Positive Start feature (also called cold start or winter start). This circuit uses a timer to bypass the compressor low pressure switch for three minutes following the opening of the liquid line solenoid valve (a call for cooling or dehumidification). After three minutes, the bypass contacts are opened and compressor operation is controlled by the low pressure switch.

The three minute time delay is factory set and is not adjustable.

2.5.3 Sequential Auto Restart Relay

The optional Sequential Auto Restart Relay will delay the start-up of the unit after a power failure. The time delay is field adjustable so that multiple units may be restarted at different time intervals to reduce total rush of current to the room.

The relay is located in the low voltage compartment behind the front panel. Refer to Figure 2-5.

Turn the adjustment wheel clockwise to increase the time delay. Adjustment range: 1 to 120 seconds.

2.5.4 Battery Protected Setpoints

The battery back-up in the microprocessor will maintain the programmed values during power failures. If the length of the power failure exceeds the capacity of the batteries (about three months), the system will default to factory preset values listed.

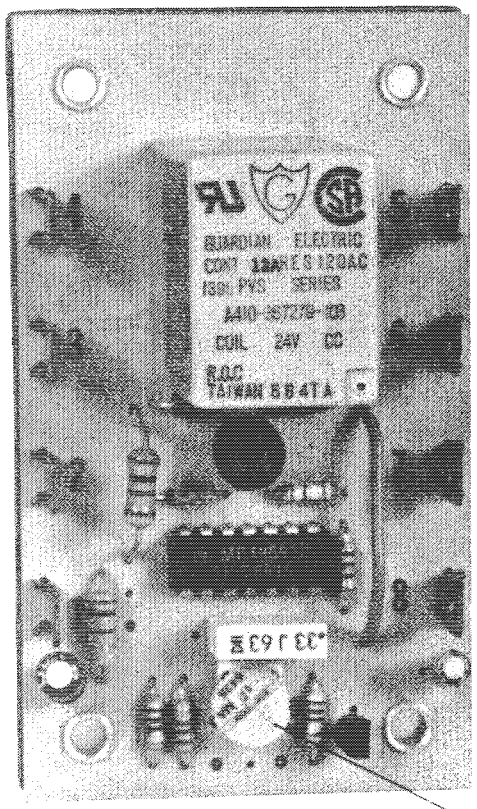

Figure 2-5. Sequential Auto Restart Relay

- Temperature Setpoint 72°F
- Temperature Sensitivity 2°F
- Humidity Setpoint 50% RH
- Humidity Sensitivity 5% RH
- Humidifier Water Rate 15 (150% water fill)

2.5.5 DIP Switches

A set of 8 control DIP switches (SW4) is provided on the microprocessor board below the control buttons for the Numeric Display (refer to Figure 2-2). These allow the operator to select options and operating modes.

NOTE
The control switches are set in the correct position for each model. Do not change them without consulting the factory.

To change DIP Switch settings, first turn unit off at control panel. After compressor shuts off, turn off power at disconnect switch. Restore power after setting switches.

Switch Position	ON Position	OFF Position
1	No Part Coil	Part Coil Operation
2	Reheat Available	No Reheat
3[1]	All	Not Used
4	Humidification Available	No Humidification[2] Available
5	Low & High Humidity Alarm Available	No Low & High Humidity Alarm
6	Dehumidification Available	No Dehumidification[3] Available
7	Enable Common Alarm	Enable Remote ON/OFF[4]
8	Fahrenheit Readout	Celsius Readout

[1]Must be ON for all configurations.

[2]With switch 4 OFF: Humidifier Water Rate LED and numeric display will be disabled.

[3]With switch 6 OFF (and 4 OFF): All four Humidity LEDs and numeric displays will be disabled.

[4]Remote ON/OFF feature must be accompanied by a unit wiring change (see unit schematic) and controlled by a site monitoring product. The common alarm output **cannot** be used with this feature.

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SECTION 3A — OPERATION WITH ADVANCED MICROPROCESSOR CONTROLS

SECTION 3A OPERATION WITH ADVANCED MICROPROCESSOR CONTROLS

The Advanced Microprocessor (AM) Control for your Liebert Challenger 3000 unit features an easy to use menu driven LCD display. The menus, control features, and circuit board details are described in this section. For more control details refer to Section 4, and for more alarm information refer to Section 5.

3A.1 BASICS

Control keys include ON/OFF, Menu/ESCape, Enter, Increase (UP) arrow, and Decrease (DOWN) arrow. Refer to Figure 3A-1. These keys are used to move through the menus as prompted on the LCD display (refer to Figure 3A-2).

To turn the unit ON, press the ON/OFF key after power is applied. To turn the unit OFF, press the ON/OFF key before power is disconnected.

Active alarms are displayed on the LCD screen. Alarms are also annunciated by an audible beeper. To silence an alarm, press the ENTER key as prompted on the display. The unit stores the 10 most recent alarms for review.

Setpoints, DIP switch settings, and other selections were made on your unit before testing at the factory. Setpoints were chosen based on typical operating experience. Other selections were made based on options included with your unit. Make adjustments to the factory default selections ONLY if they do not meet your specifications. When entering setpoints, time delays, etc., the allowable ranges are displayed and may require a password, if enabled.

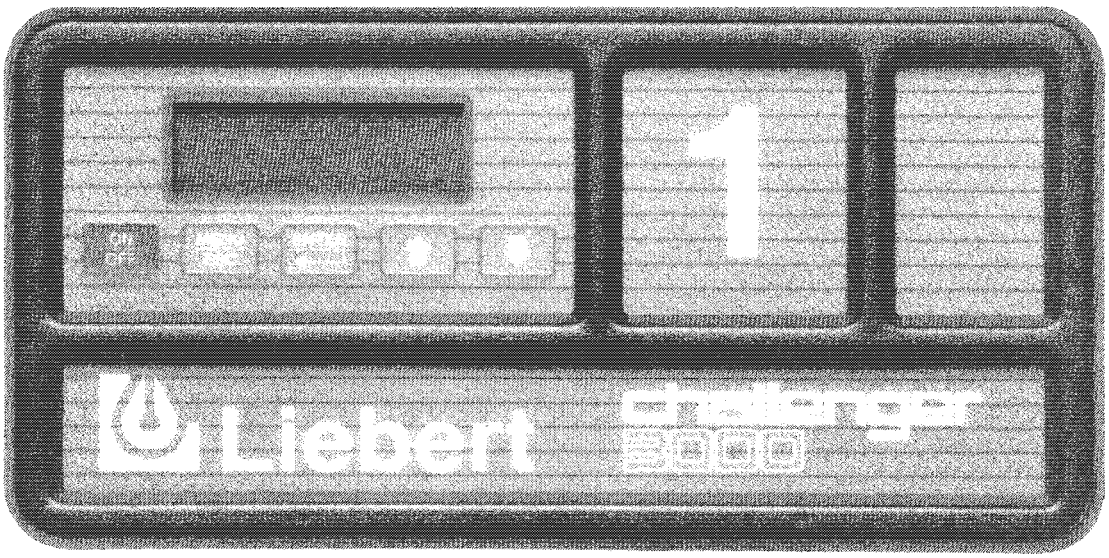

Figure 3A-1. Advanced Microprocessor Control Panel

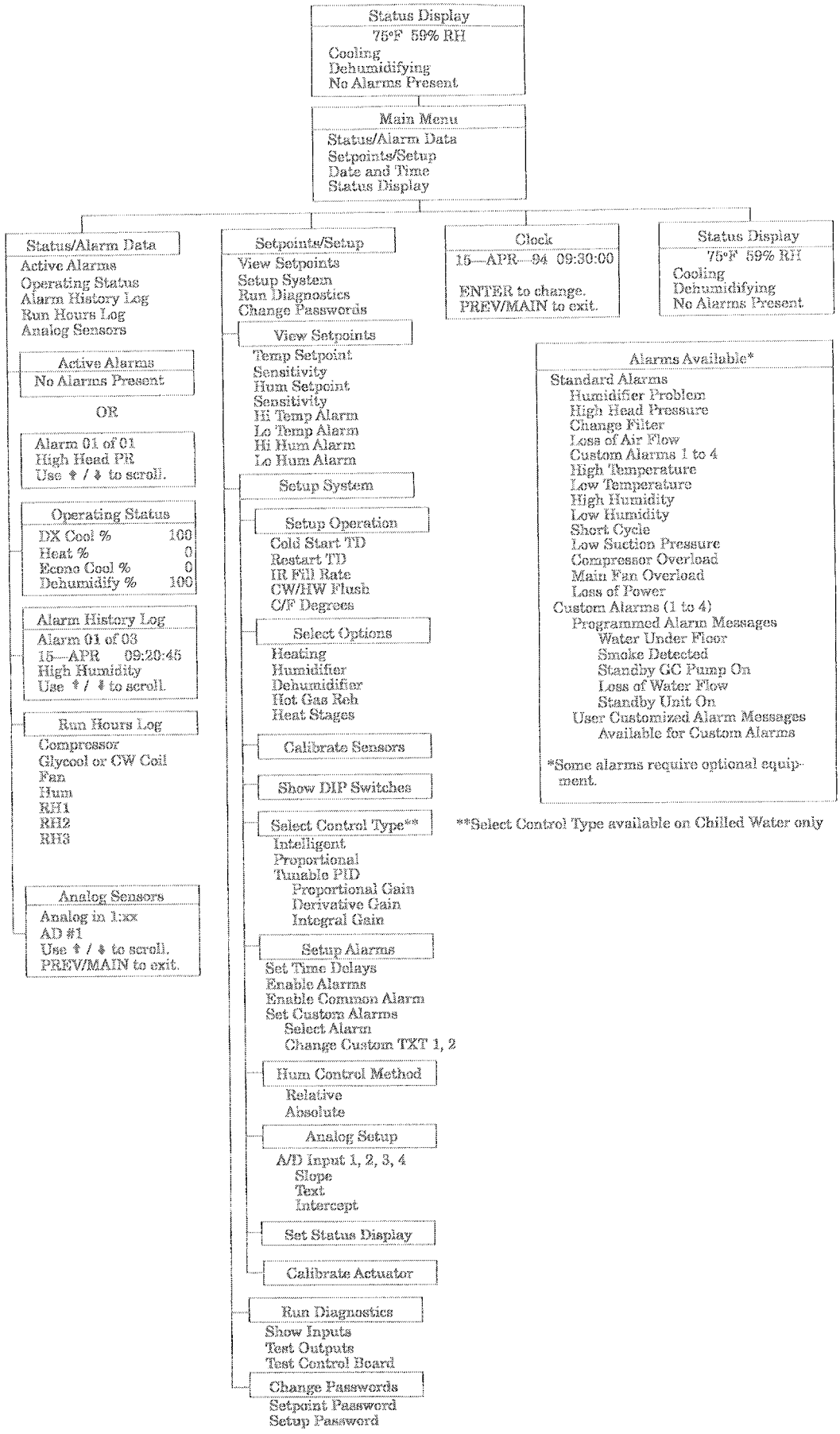

Figure 3A-2. Advanced Microprocessor Control Menu

3A.2 STATUS DISPLAY

The display normally shown includes the present room temperature, humidity, active status functions (cooling, heating, dehumidifying, humidifying), and active alarms. If no keys are pressed for five minutes, the system automatically returns to the Status Display. The Status Display may also be selected from the Main Menu.

3A.3 MAIN MENU <MENU/ESC>

Press the MENU/ESC key to display the Main Menu. The Menu selections include:

- STATUS/ALARM DATA
- SETPOINTS/SETUP
- DATE AND TIME
- STATUS DISPLAY

3A.4 STATUS/ALARM DATA

Selecting STATUS/ALARM DATA from the Main Menu will display the following selections:

- ACTIVE ALARMS
- OPERATING STATUS
- ALARM HISTORY LOG
- RUN HOURS LOG
- ANALOG SENSORS

3A.4.1 Active Alarms

This screen displays any active alarm. The alarms are numbered, #1 being the most recent. If there are no active alarms, then "NO ALARMS PRESENT" will be displayed.

3A.4.2 Operating Status

The Operating Status is intended to provide the user with displayed information concerning what the control is calling for the system to do.

NOTE
There may be some time elapse before a specific component matches the displayed number.

For example: The display indicates the chilled water valve is 68% open. On a new call for cooling, it takes several seconds for the valve to travel from full closed to 68% open. So when the display reads 68%,

it may take a few seconds for the valve to actually open 68%. Also, if the display indicates a compressor is operating but the compressor has not turned on yet, it may be off because of the short cycle control (see Load Control/Short Cycle Control in Section 4).

3A.4.3 Alarm History Log

A history of the ten (10) most recent alarms is kept in non-volatile memory complete with the date and time of its occurrence. The first alarm in the history is the most recent and the tenth is the oldest. If the alarm history is full (10 alarms) and a new alarm occurs, the oldest is lost and the newest is saved in alarm history location 1. The rest are moved down the list by 1. Alarm history on new units may show the results of factory testing.

3A.4.4 Run Hours Log

The total operating hours of all major components in the unit can be monitored from the display and are retained in non-volatile memory. Run times are available for the following:

- Compressor
- Glycool Coil (or CW Coil as used on Dual Cooling Unit)
- Fan
- (HUM) humidifier
- (RH1) reheat 1 (or Hot Water Reheat)
- (RH2) reheat 2
- (RH3) reheat 3 (not used)

The component run hours for each individual component can be reset by selecting the run hours display screen for the desired component, then pressing ENTER within five (5) minutes of applying power to the control. The user will then be prompted to press ENTER to clear the selected component's run hours.

NOTE
Run hours for a component should ONLY BE RESET when the component has been replaced.

3A.4.5 Analog Sensors

The four (4) analog sensor inputs can be monitored from the display. The inputs are filtered, then displayed along with the text label assigned during setup. See "ANALOG SETUP" under SETUP SYSTEM.

3A.5 SETPOINTS/SETUP

Selecting Setpoints/Setup from the Main Menu will display the following selections:

- VIEW SETPOINTS
- SETUP SYSTEM
- RUN DIAGNOSTICS
- CHANGE PASSWORDS

NOTE
Setpoints and system setup parameters are kept in non-volatile memory.

3A.5.1 View Setpoints

Control and alarm setpoints can be reviewed and/or changed through the display. The following table lists the default setpoints and their allowable ranges.

Setpoint	Default	Range
Temperature Setpoint	72°F	40 to 90°F (5 to 32°C)
Temperature Sensitivity	2.0°F	1 to 9.9°F (0.6 to 5.6°C)
Humidity Setpoint	50%	20 to 80% RH
Humidity Sensitivity	5%	1 to 30% RH
High Temperature Alarm	80°F	35 to 95°F (2 to 35°C)
Low Temperature Alarm	65°F	35 to 95°F (2 to 35°C)
High Humidity Alarm	60%	15 to 85% RH
Low Humidity Alarm	40%	15 to 85% RH

3A.5.2 Setup System

The Setup System menu includes the following selections:

- SETUP OPERATION
- SELECT OPTIONS
- CALIBRATE SENSORS
- SHOW DIP SWITCHES
- SELECT CONTROL TYPE (Chilled Water only)
- SETUP ALARMS
- HUM CONTROL METHOD
- ANALOG SETUP
- SET STATUS DISPLAY
- CALIBRATE ACTUATOR

Setup Operation

The Setup Operation menu permits the review and/or adjustment of the unit configuration. This may include:

Cold Start: This feature, also referred to as Positive Start or Winter Start Kit, allows for the low pressure switch to be ignored for the programmed time during a cold start of the compressor. Entering a "0" for this time will bypass this feature. A "1", will bypass the low pressure switch for one minute, a "2" for two minutes, etc. The programmed value can be from 0 to 3 minutes. This delay is factory set to 0 for water cooled, glycol cooled, and glycool units. Typically, only air cooled units need a "Winter Start" delay time.

Restart: This feature allows for the unit to restart automatically after a loss of power. The programmed value is in 0.1 minute (6 seconds) intervals. A programmed value of zero (0) would require the user to manually press the ON/OFF key to start the unit, i.e. no auto restart. The purpose of this feature is to prevent several units from starting at the same time after a loss of power. (It is suggested multiple unit installations be programmed with different auto restart times.)

IR Fill Rate (infrared humidifiers only): An autoflush system automatically controls a water makeup valve to maintain proper level in the infrared humidifier water pan during humidifier operation. If humidification is needed and 30 hours have elapsed since the last time the humidifier was on, the humidifier is held off until the valve completes an initial fill of the humidifier pan. This pre-fill is about 30

seconds. The valve continues to fill and flush the pan for about 4 minutes.

During humidifier operation, with the flush rate set at the default of 150%, the valve is opened periodically to add water to the pan (about 40 seconds every 9 and 1/2 minutes of humidifier operation). This adds enough water to the pan to cause about a third of the total water used to be flushed out the overflow standpipe located in the humidifier pan. This action helps to remove solids from the pan. The flush rate is adjustable from 110% to 500%. If the water quality is poor, it may be desirable to increase the water flushing action above the normal 150% rate. Also, if the supply water pressure is low, the flush rate adjustment can be increased so that sufficient water level is maintained during humidification.

Chilled Water/Hot Water/Econ-O-Coil Flush: This feature will flush the respective coil for three (3) minutes after the programmed number of hours of non-use. For example, if the flush time is programmed with 24 hours on a hot water reheat type system, and heating is not required for a 24 hour period, the hot water valve will be open for 3 minutes to allow the coil to be flushed. The programmed value can be from 0 (no flush) to 99 (99 hours of non-use).

C/F Degrees: The control can be selected to show readings and setpoints in either degrees Fahrenheit (F) or Celsius (C).

The following table lists the Setup functions, their factory default values, and the allowable ranges of which they can be programmed:

Function	Default	Range
Cold Start Time Delay[1]	3	0 to 3 min (0 = no delay)
Restart Time Delay	0.1	0 to 9.9 min (0 = manual restart)
Infrared Fill Rate	150	110 to 500%
Chilled/Hot Water Coil Flush	24	0 to 99 hrs (also Econ-O-Coil)
C/F Degrees	F	C or F

[1] Factory set to 0 for water cooled, glycol, and glycool units.

Select Options

The following table is a list of options which should match the options installed with your unit and should not need to change during normal operation.

Option	Selection
Heating	YES or NO
Humidifier	YES or NO
Dehumidifier	YES or NO
Hot Gas Reheat	YES or NO
Heat Stages	2

Calibrate Sensors

The temperature and humidity sensors can be calibrated by selecting this menu item. "SENSOR" shows the actual sensor reading or raw reading. "CALIBRATED" shows the sensor reading after the calibration offset has been added. The temperature sensor can be calibrated +/- 5 degrees Fahrenheit and the humidity sensor can be calibrated +/- 10%RH. When calibrating the humidity sensor, the value shown will always be %RH, even though absolute humidity control may be selected. If absolute humidity control is selected, the Normal Status Display **will** display the **adjusted** reading and may not agree with the relative humidity reading displayed while in calibration.

Show DIP Switches

The DIP switch settings can be reviewed from the display panel. Changing the DIP switches requires opening the upper panel for access to the DIP switches on the microprocessor control board.

NOTE
Power MUST be cycled off, then on from the unit disconnect switch for the control system to update the DIP switch settings.

Number	OFF	ON
1	No Part Coil	Part Coil
2	Electric/Hot Gas Reheat	Hot Water Reheat
3	All	Not Used
4	No Glycool	Glycool
5	No Dual Cooling	Dual Cooling
6	Not Used	Not Used
7	Not Used	Not Used

These selections should match options installed on your unit and should not need to change during normal operation. Switches 1 through 7 are self explanatory. Dip switch 8, not shown above, enables the password feature when set to ON and disables the password feature if set to OFF.

Select Control Type (Chilled Water only)

- Intelligent
- Proportional
- Tunable PID

The type of system control method used by the microprocessor can be selected from the front panel. The default setting is **Intelligent**, which approximates the actions that a human operator would take to maintain precise, stable control. The control logic uses Artificial Intelligence techniques including "fuzzy logic" and "expert systems" methods to maintain precise, stable control and increase reliability by reducing component cycles. **Proportional** is a standard control method that uses one gain factor (temperature sensitivity adjustment). **Tunable PID** (Proportional, Integral, and Derivative) uses three gain factors selected by the operator. PID allows precision tuning, but requires an experienced operator and seasonal adjustments. Note that if PID is selected, it is used for temperature control while humidity will continue to use Proportional control. Refer to Section 4 for more detail on types of control.

Setup Alarms

Selecting SETUP ALARMS will step to the following menu:

- SET TIME DELAYS
- ENABLE ALARMS
- ENABLE COMMON ALARM
- SET CUSTOM ALARMS

Each individual alarm can be programmed with a time delay from 0 to 255 seconds. Each individual alarm can be ENABLED or DISABLED and each individual alarm can be programmed to energize or not to energize the Common Alarm Relay.

Set Time Delays: By programming a time delay for an alarm, the system will delay the specified amount of time before recognizing the alarm. The alarm condition must be present for the amount of time programmed for that alarm before it will be annunciated. If the alarm condition goes away before the time delay has timed out, the alarm will not be recognized and the time delay timer will be reset. For software alarms such as Loss of Power, Short Cycle, and Low Suction Pressure, a time delay will only delay the annunciation of that alarm. The condition of the alarm is not applicable because the condition has already occurred. For these alarms the time delay should be left at the factory default of 0. The following table shows the default time delays for each alarm.

Alarm	Default Time Delay (seconds)
Humidifier Problem	2
High Head Pressure	2
Change Filter	2
Loss of Air Flow	3
Custom Alarm #1	0
Custom Alarm #2	0
Custom Alarm #3	0
Custom Alarm #4	6
High Temperature	30
Low Temperature	30
High Humidity	30
Low Humidity	30
Low Suction Pressure	0
Short Cycle	0
Compressor Overload	2
Main Fan Overload	5
Loss of Power	0

Enable Alarms: Each individual alarm can be selected to be ENABLED (annunciated audibly, visually, and communicated to a Site Products System) or DISABLED (ignored).

Enable Common Alarm: Each individual alarm can be selected to energize or to not energize the common alarm relay. If the energize common alarm function is set to YES, the relay is energized immediately as the alarm is annunciated and de-energized when the alarm condition goes away (only after the alarm has been recognized). If the function is set to NO, the alarm has no effect on the common alarm relay regardless of whether the alarm is ENABLED or DISABLED.

Set Custom Alarms: The custom alarm messages can be from a list of standard alarm messages or you can write your own message.

NOTE
Only one or two of the alarm messages can be your own message.

They can be in any location(s) 1 through 4. The text for custom alarms can be changed at any time by selecting "SET CUSTOM ALARMS". To change the text for a custom alarm, select "SELECT ALARM". Then, select which alarm you would like to change, 1 through 4. Using the UP/DOWN arrows will step through the list of five standard alarm messages (see list below) and the two custom alarms.

NOTE
The two custom alarm message will be shown with what was previously programmed in them and can be changed.

Press ENTER to make your selection. To modify the two custom alarm messages, go back one screen and select "CHANGE CUSTOM TXT 1" (or 2). Text can be up to 20 characters in length and can be any of the following characters (or a blank space): ABCDEFGHIJKLMNOPQRSTUVWXYZ#%*-0123456789.

Standard Custom Alarm Messages

- WATER UNDER FLOOR
- SMOKE DETECTED
- STANDBY GC PUMP ON
- LOSS OF WATER FLOW
- STANDBY UNIT ON

For more information concerning alarms, see Section 5.

Hum(idity) Control Method

The user may select between relative (direct) and absolute (predictive) humidity control. If relative is selected, the RH control is taken directly from the RH sensor. If absolute is selected, the RH control is automatically adjusted as the return air temperature deviates from the desired temperature setpoint. This results in a predictive humidity control. The display will indicate %RH for both methods of control, but the **adjusted humidity reading will be displayed** if absolute is selected. With predictive humidity control, the humidity control is automatically adjusted approximately 2% RH for each degree difference between the return air temperature and the temperature setpoint.

With relative humidity control, unnecessary dehumidification can result when overcooling occurs during a dehumidification cycle. This is because a higher than normal RH reading is caused by overcooling the room (about 2% RH for each degree of overcooling). This extends the dehumidification cycle. Later, when the dehumidification ends and the temperature rises to the setpoint, the RH reading falls. The final RH reading will then be lower than actually desired. If the overcooling was significant enough, the RH could be low enough to activate the humidifier.

If absolute humidity control is selected, over- dehumidification is avoided. When overcooling occurs, causing an increase in the RH reading, the humidity control program "predicts" what the RH will be when the dehumidification cycle ends and temperature returns to the setpoint. This allows the dehumidification cycle to end at the proper time. The predictive humidity control can reduce energy consumption by minimizing compressor and reheat operation, and eliminating unnecessary humidifier operation.

Analog Setup

For installation of analog sensors, see ANALOG INPUTS in Section 4. After selecting a compatible sensor and properly wiring it to the terminals, setting up the control to monitor the sensor is as follows:

Slope: The slope is a multiplier used to scale the input signal. The slope can be positive (rising) or negative (falling) and can range from 0 (resulting in a horizontal line) to (+/-) 999. The slope for a 0-5 volt input is per 1 volt input, for 0-10 volt input is per 2 volt input, and for 4-20 mA is per 4 mA input. For example, assuming an intercept of 0, for a 0-10 volt sensor input with a slope of 50, an input of 1 volt would be displayed as 25: (1x(50/2)); 2 volts would be 50: (2x(50/2)); 3 volts would be 75: (3x(50/2)); etc.

Intercept: The intercept is an offset from point 0 corresponding to 0 volts or 0 mA input. The intercept can be positive or negative and can be a point from 0 to (+/-) 999. Adding an intercept of 100 to the slope example above, 1 volt would be 125: 100 + (1x(50/2)); 2 volts would be 150: 100 + (2x(50/2)); 3 volts would be 175: 100 + (3x(50/2)); etc.

NOTE
For a 4-20 mA input sensor, if the desired reading at 4 mA input is 0, then an intercept of -1 x slope would be required. For example, assuming a slope of 50, the formula would be ((-1 x 50) + 4 x (50/4)) = 0. The intercept is -50.

Text: You may enter a custom label for each analog input. The text label can be 20 characters in length including any of the following: ABCDEFGHIJKLMNOPQRSTUVWXYZ#%*-0123456789, or space.

Set Status Display

The Status Display can be set to display the return air temperature and humidity SENSOR READINGS or the temperature and humidity control SETPOINTS through this selection. When SETPOINTS is selected, the status display indicates so by displaying "SETPTS". If SENSOR READINGS is selected, the Status Display will show the return air sensor readings.

Calibrate Actuator

For systems that use a valve actuator for chilled water or glycool, the actuator timing may be calibrated. The display will show the present amount of time that is used by the control for valve actuator full travel time. If this is not correct, an automatic calibration sequence can be initiated by pressing the ENTER key. The actuator will first be driven shut for a period equal to the full travel time. This insures the valve is completely shut before beginning the calibration. As the valve is then re-opened, a feedback signal from the actuator indicates to the control when the actuator has reached the half open position.

The time required to receive this signal is then used by the control to calculate a new actuator full travel time. This new value is displayed and the valve is driven shut again to complete the calibration sequence.

The actuator may also be manually calibrated by pressing the ENTER key, again, after the automatic sequence is initiated. In this case, the valve will first be driven shut as before. When the valve reaches the half open position, **the operator must press** the ENTER key to indicate "half open" to the control.

3A.5.3 Run Diagnostics

By selecting Run Diagnostics, maintenance personnel can check system inputs, outputs, and complete a test of the microcontroller circuit board, all from the front panel. Review of the system inputs and the microcontroller test can be done without interrupting normal operation. To test the system outputs, the normal system control is temporarily suspended. **DO NOT** leave the unit in the diagnostics mode any longer than is necessary for troubleshooting. The control system will return to normal operation in 5 minutes, automatically, if no key is pressed.

Show Inputs

With the unit on and the fan running, the input state for the following devices may be displayed:

- Air Sail Switch: normally off unless Loss of Air Alarm is active
- Custom Alarm #1: normally off unless this alarm is active
- Custom Alarm #2: normally off unless this alarm is active
- Custom Alarm #3: normally off unless this alarm is active
- Custom Alarm #4: normally off unless this alarm is active
- Humidifier Problem: normally on unless this alarm is active
- Filter Clog: normally off unless Change Filters Alarm is active
- Main Fan Overload: normally on unless Main Fan Overload Alarm is active
- Shutdown Device: normally on unless unit is off through the Fire Stat or Remote Shutdown Device

- Low Press Switch: normally on if compressor circuit is in operation
- Comp Overload: normally on unless Compressor Overload Alarm is active
- High Head Comp: normally off unless High Head Pressure alarm Compressor is active

Test Outputs

When this feature is selected, the unit is effectively turned off. When stepping from one load to the next, the previous load, if on, is turned off automatically. The loads can also be toggled on/off by selecting "ENTER". Once turned on, the output will remain on for 5 minutes unless toggled off or the Test Outputs function is exited by selecting "MENU/ESC". (Compressor is limited to 15 seconds on to prevent damage.) The outputs are as follows:

- Main Fan: main fan contactor
- Comp: compressor contactor
- LLSV: liquid line solenoid valve
- HGBP/CUV: hot gas bypass or compressor unloader valve (on certain units)
- Part Coil: part coil solenoid valve
- CWV/CGV: chilled water or Glycool valve
- R5 Relay: Relay 5 (heat rejection)
- Reheat 1: Reheat 1 contactor (also energizes fan for safety)
- Reheat 2: Reheat 2 contactor (also energizes fan for safety)
- Reheat 3: (not used)
- HWR: hot water solenoid valve
- Humidifier: humidifier contactor (also energizes humidifier makeup valve and fan for safety)
- HMV: humidifier makeup valve
- Comm alarm: common alarm relay

CAUTION
Do not test a compressor output for more than a few seconds. Compressor damage could result!!!

Test Control Board

By selecting this function, the microcontroller will perform a self test lasting approximately 10 seconds.

3A.5.4 Change Passwords

The display prompts you to enter a three digit password when making changes. The system includes two (2) passwords, one for setpoints and one for setup. The system allows the passwords to be changed by first entering the present password, factory set as "123" for setpoints and "321" for setup. The password function provides system security, so only personnel authorized to make changes should know the passwords. If unauthorized changes are being made, the passwords may be compromised and new ones should be selected. The password function can be disabled by setting DIP switch 8 to OFF.

3A.6 DATE AND TIME

The current date and time is available through the display. This feature allows the date and time to be read or changed and is accessed by selecting "DATE AND TIME" from the Main Menu. The "DATE AND TIME" is only used by the control for recording the Alarm History.

NOTE
The clock uses the 24 hour system (For Example: 17:00 would be 5:00 PM). The date and time are battery backed up.

3A.7 STATUS DISPLAY

The Status Display selected from the Main Menu is the same Status Display that is normally on the screen. While the Main Menu is displayed, you can press the MENU/ESC key again to back up the Status Display.

NOTE
The system automatically returns to the Status Display in five minutes if no control keys are pressed.

3A.8 CONTROL CIRCUIT BOARD

The control circuit board is located inside the unit behind the LCD display and control key panel. Open the front panel for access to the board.

The control board includes an adjustment for LCD display contrast, non-volatile memory, DIP switches (which should not require customer changes), and control output LEDs.

3A.8.1 LCD Display Contrast

The level of contrast due to viewing angle of the LCD display can be adjusted using a small thumb wheel at the upper left of the control board just under the cable going to the display. The control is labeled RA1.

NOTE
The LED backlighting on the text (4x20) display is always lit.

3A.8.2 Non-volatile Memory

All critical information is stored in non-volatile memory. Setpoints, setup parameters, and component run hours are kept inside the microcontroller in EEPROM. Information retained for the alarm history is kept in battery-backed RAM. The battery, located in the upper left hand corner of the control board, is field replaceable. Use only a direct replacement battery.

3A.8.3 DIP Switches

Equipment options are selected and enabled using DIP switches 1 to 7. These are located at the upper left of the control board and are labeled SW1. Switch 1 is at the top. These switches are factory set and should not require any user changes. The setting and function of the switches can be read from the LCD display (see page 3A-9).

3A.8.4 Control Outputs

Active control outputs are indicated with LEDs on the lower section of the control board. Each LED is lit if the control output is active (on). The LEDs assist in troubleshooting the system.

Control Output LEDs

R5	—	Heat Rejection
LLSV	—	Liquid Line Solenoid Valve
HGBP	—	Hot Gas By-Pass or Compressor Unloader Valve
C1	—	Compressor
RH1	—	Reheat Stage 1 or Hot Gas or Hot Water Reheat Solenoid
RH2	—	Reheat Stage 2
RH3	—	Reheat Stage 3 (not used)
HUM	—	Humidifier
FAN	—	Main Fan
HMV	—	Humidifier Make-up Valve
LLSV2	—	Part Coil Solenoid Valve

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SECTION 3B — OPERATION WITH ADVANCED MICROPROCESSOR WITH GRAPHICS CONTROLS

SECTION 3B OPERATION WITH ADVANCED MICROPROCESSOR WITH GRAPHICS CONTROLS

The Advanced Microprocessor with Graphics (AG) Control for your Liebert Challenger 3000 unit features an easy to use menu driven LCD Graphics Display. The menus, control features, and circuit board details are described in this section. For more details on the control refer to Section 4, and Section 5 for more details on the alarms.

3B.1 BASICS

Control keys include ON/OFF, Menu/ESCape, Enter, Increase (up) arrow, and Decrease (down) arrow. Refer to Figure 3B-1. These keys are used to move through the menus as prompted on the LCD display (refer to Figure 3B-2).

To turn the unit ON, press the ON/OFF key after power is applied. To turn the unit OFF, press the ON/OFF key before power is disconnected.

Active alarms are indicated on the LCD screen by a ringing bell. Alarms are also annunciated by an audible beeper. To silence an alarm, press the ENTER key as prompted on the display. The unit stores the 60 most recent alarms for review.

Setpoints, DIP switch settings, and other selections were made on your unit before testing at the factory and are kept in non-volatile memory. Setpoints were chosen based on typical operating experience. Other selections were made based on options included with your unit. Make adjustments to the factory default selections ONLY if they do not meet your specifications. When entering setpoints, time delays, etc., the allowable ranges are displayed and may require a password, if enabled.

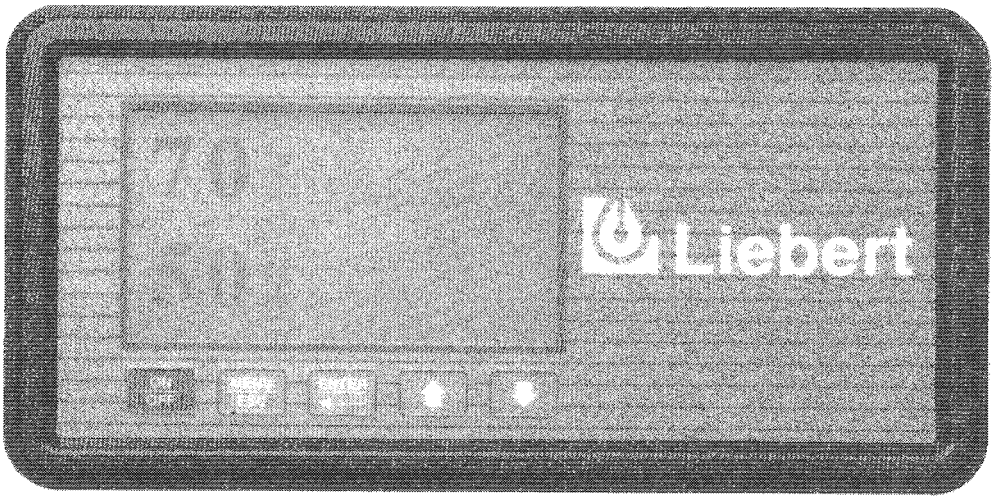

Figure 3B-1. Advanced Microprocessor with Graphics Control Panel

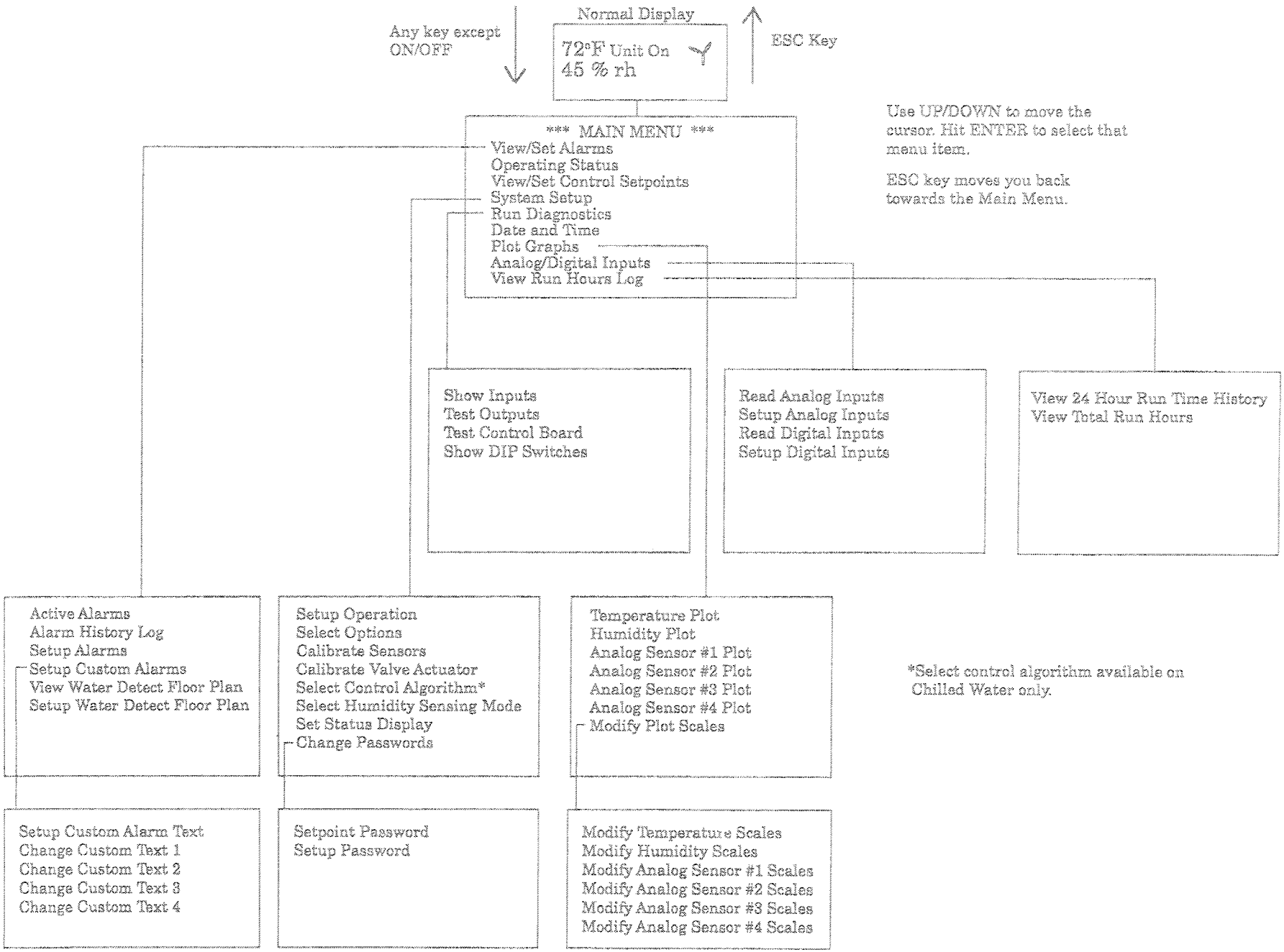

Figure 3B-2. Advanced Microprocessor with Graphics Control Menu

3B.2 STATUS DISPLAY

The normal status screen is divided into two sections, a right half and a left half. The left half displays the return air temperature and humidity readings in large characters.

NOTE
The display can also be set to display the temperature and humidity setpoints. See SET STATUS DISPLAY under SYSTEM SETUP.

The right half of the screen is divided into four quadrants (top to bottom). In the four quadrants, six different graphic symbols may be displayed depending on the unit status. At the top there will be a moving hammer striking a bell that appears when an alarm is present. The word "Alarm" also appears next to the hammer and bell. The second quadrant down displays a rotating fan as long as the unit is turned on and the fan is running. The words "Unit on" appear next to the fan symbol. The third quadrant may display one of two symbols relating to heating or cooling. If the control is calling for cooling, a growing snowflake is shown next to the word "Cooling." If the control is calling for heating, three moving heat rays are displayed next to the word "Heating." In the bottom quadrant, there may be one of two symbols relating to humidification and dehumidification. If the control is calling for humidification, a growing water drop is shown next to the word "Humidification." If the control is calling for dehumidification, a shrinking water drop is shown next to the word "Dehumidification".

3B.3 MAIN MENU <MENU/ESC>

Press the MENU/ESC key to display the Main Menu. The Menu selections include:

- VIEW/SET ALARMS
- OPERATING STATUS
- VIEW/SET CONTROL SETPOINTS
- SYSTEM SETUP
- RUN DIAGNOSTICS
- DATE AND TIME
- PLOT GRAPHS
- ANALOG/DIGITAL INPUTS
- VIEW RUN HOURS LOG

Pressing the MENU/ESC key while the Main Menu is displayed will return the screen to the Status Display.

3B.4 VIEW/SET ALARMS

Selecting VIEW/SET ALARMS will step to the following menu:

- ACTIVE ALARMS
- ALARM HISTORY LOG
- SETUP ALARMS
- SETUP CUSTOM ALARMS
- VIEW WATER DETECT FLOOR PLAN
- SETUP WATER DETECT FLOOR PLAN

3B.4.1 Active Alarms

This screen displays any active alarm. The alarms are numbered, #1 being the most recent. The type of alarm (Urgent or Warning) is also displayed. If there are no active alarms, then "NO ALARMS PRESENT" will be displayed.

3B.4.2 Alarm History Log

A history of the sixty (60) most recent alarms is kept in non-volatile memory complete with the type of alarm, the alarm name, and the date and time of its occurrence. The first alarm in the history is the most recent and the last (up to 60) is the oldest. If the Alarm History is full (60 alarms) and a new alarm occurs, the oldest is lost and the newest is saved in alarm history location 1. The rest are moved down the list by 1. Alarm history on new units may show the results of factory testing.

3B.4.3 Setup Alarms

The list of alarms may be reviewed using the UP/DOWN keys. Any alarm may be selected to have it's parameters modified by pressing the ENTER key. All alarms have a time delay and alarm type parameter. The high/low temperature and humidity alarms also have a programmable Trip Point. The Trip Point is the point at which the alarm is activated. By programming a time delay for an alarm, the system will delay the specified amount of time before recognizing the alarm. The alarm condition must be present for the amount of time programmed for that alarm before it will be annunciated. If the alarm condition goes away before the time delay has timed out, the alarm will not be recognized. For software alarms such as Loss of Power, Short Cycle, and Low Suction Pressure, a time delay will only delay the annunciation of that alarm. The condition of the alarm is not applicable because the condition has already occurred. For these alarms the time delay should be left at the factory default of 0.

The following table shows the default time delays for each alarm.

Alarm	Default Time Delay (seconds)
Humidifier Problem	2
High Head Pressure	2
Change Filter	2
Loss of Air Flow	3
Custom Alarm #1	0
Custom Alarm #2	0
Custom Alarm #3	0
Custom Alarm #4	6
High Temperature	30
Low Temperature	30
High Humidity	30
Low Humidity	30
Short Cycle	0
Low Suction Pressure	0
Compressor Overload	2
Main Fan Overload	5
Loss of Power	0

Each individual alarm can be selected as either DISABLED, WARNING, or URGENT. The four custom alarms may also be selected to be a Status Only input. If the alarm is DISABLED, it is ignored. If the alarm is WARNING or URGENT, it will be annunciated audibly, visually, and communicated to a Site Products System if appropriate. When the alarm is selected to be a WARNING, the alarm will NOT activate the common alarm relay. When the alarm is selected to be URGENT, the alarm is first annunciated as a WARNING, and then annunciated again, after the programmed time delay. When the alarm becomes URGENT, the control will activate the common alarm relay. The common alarm relay is de-energized after the alarm has been recognized and when the alarm no longer exists. When the alarm type has been selected to be URGENT, the allowable range for the time delay from warning to urgent is 0 minutes to 999 hours. When any of the four custom alarm inputs have been selected as Status Only, they become digital inputs for monitoring only and are no longer treated as alarms.

3B.4.4 Setup Custom Alarms

Selecting SETUP CUSTOM ALARMS will step to the following menu:

- SETUP CUSTOM ALARM TEXT
- CHANGE CUSTOM TEXT 1
- CHANGE CUSTOM TEXT 2
- CHANGE CUSTOM TEXT 3
- CHANGE CUSTOM TEXT 4

The custom alarm messages can be selected from a list of standard messages or you can write your own messages. The message selected for any custom alarm can be changed at any time by selecting SETUP CUSTOM ALARM TEXT. A list of 5 standard messages (see list below) and 4 custom messages are available to choose from. To modify the custom messages press CHANGE CUSTOM TEXT 1 (2, 3 or 4). Each message can be up to 20 characters in length and can be any of the following characters (or a blank space): ABCDEFGHIJKLMNOPQRSTUVWXYZ#%*-0123456789.

Standard Custom Alarm Messages

- WATER UNDER FLOOR
- SMOKE DETECTED
- STANDBY GC PUMP ON
- LOSS OF WATER FLOW
- STANDBY UNIT ON

For more information concerning alarms, see Section 5.

3B.4.5 View Water Detect Floor Plan (for optional LTM1000/LT750)

When water is detected the alarm will sound and the WATER UNDER FLOOR alarm message will be displayed. To see where the water is in the room, select VIEW/SET ALARMS from the main menu, then VIEW WATER DETECT FLOOR PLAN. A tile will be highlighted and blinking to indicate the position of the detected water.

3B.4.6 Setup Water Detect Floor Plan

The selected (i.e. cursor) floor tile will be highlighted and blinking. The UP and DOWN arrow keys are used to position the cursor tile. The UP key will move the cursor tile up and then it wraps around to

the bottom of the next column to the right. The DOWN arrow key moves the cursor down, then to the top of the next column to the left. The cursor will also wrap around from the right top tile to the left bottom tile and back.

There are three different types of tiles to be defined, the environmental unit, the LT750 and sensor cable tiles. To setup the cable layout, first move the cursor to the location of the environmental unit and press the ENTER key. A rectangular box will be drawn at that location. Then move the cursor to the location of the LT750 and press the ENTER key. A solid circle will be drawn on the display. No tile can have two definitions, so if the LT750 is physically directly under the unit it has to be defined at least one tile away.

The sensor cable should not be defined one tile at a time. The only sensor cable tiles that need to be defined are the tiles where the cable is going to change direction, and the last tile. The display will automatically define any tiles between two consecutively defined sensor tiles to be sensor tiles.

The ENTER key is also used to undo tile definitions. If a tile is defined in the wrong place, position the cursor on that tile and press the ENTER key. It will undefine the tile under the cursor and move the cursor back to the last defined tile. The entire layout can be erased by successively pressing the ENTER key. When the last tile is defined, press the ESCape key to leave the setup screen.

For more information and detailed installation instructions, see Section 4.

3B.5 OPERATING STATUS

The Operating Status is intended to provide the user with displayed information concerning what the control is calling for the system to do.

NOTE
There may be some time elapse before a specific component matches the displayed number.

For example: The display indicates the chilled water valve is 68% open. On a new call for cooling, it takes several seconds for the valve to travel from full closed to 68% open. So when the display reads 68%, it may take a few seconds for the valve to actually open 68%. Also, if the display indicates a compressor is operating but the compressor has not turned on yet, it may be off because of the short cycle control (see Load Control/Short Cycle Control, under Section 4).

3B.6 VIEW/SET CONTROL SETPOINTS

Control setpoints can be reviewed and/or changed through the display. The following table lists the default setpoints and their allowable ranges.

Setpoint	Default	Range
Temperature Setpoint	72°F	40 to 90°F (5 to 32°C)
Temperature Sensitivity	2.0°F	1 to 9.9°F (0.6 to 5.6°C)
Humidity Setpoint	50%	20 to 80% RH
Humidity Sensitivity	5%	1 to 30% RH
High Temperature Alarm	80°F	35 to 95°F (2 to 35°C)
Low Temperature Alarm	65°F	35 to 95°F (2 to 35°C)
High Humidity Alarm	60%	15 to 85%RH
Low Humidity Alarm	40%	15 to 85%RH

3B.7 SYSTEM SETUP

Selecting SYSTEM SETUP will step to the following menu:

- SETUP OPERATION
- SELECT OPTIONS
- CALIBRATE SENSORS
- CALIBRATE VALVE ACTUATOR
- SELECT HUMIDITY SENSING MODE
- SET STATUS DISPLAY
- CHANGE PASSWORDS

3B.7.1 Setup Operation

The Setup Operation menu permits the review and/or adjustment of the unit configuration. This may include:

Cold Start Delay

This feature, also referred to as Positive Start or Winter Start Kit, allows for the low pressure switch to be ignored for the programmed time during a cold start of the compressor. Entering a "0" for this time will bypass this feature. A "1", will bypass the low pressure switch for one minute, a "2" for two minutes, etc. The programmed value can be from 0 to 3 minutes. This delay is factory set to 0 for water cooled, glycol cooled, and glycool units. Typically, only air cooled units need a "Winter Start" time.

Auto Restart Delay

This feature allows for the unit to restart automatically after a loss of power. The programmed value is .1 minute (6 seconds) intervals. A programmed value of zero (0) would require the user to manually press the ON/OFF switch to start the unit, i.e. no auto restart. The purpose of this feature is to prevent several units from starting at the same time after a loss of power. (It is suggested multiple unit installations be programmed with different auto restart times.)

IR Flush Overfill (infrared humidifiers only)

An autoflush system automatically controls a water makeup valve to maintain proper level in the infrared humidifier water pan during humidifier operation. If humidification is needed and 30 hours have elapsed since the last time the humidifier was on, then the humidifier is held off until the valve completes an initial fill of the humidifier pan. This pre-fill is about 30 seconds. The valve continues to fill and flush the pan for about 4 minutes.

During humidifier operation, with the flush rate set at the default of 150%, the valve is opened periodically to add water to the pan (about 40 seconds every 9 and 1/2 minutes of humidifier operation). This adds enough water to the pan to cause about a third of the total water used to be flushed out the overflow standpipe located in the humidifier pan. This action helps to remove solids from the pan. The flush rate is adjustable from 110% to 500%. If the water quality is poor, it may be desirable to increase the water flushing action above the normal 150% rate. Also, if the supply water pressure is low, the flush rate adjustment can be increased so that sufficient water level is maintained during humidification.

Chilled Water/Hot Water/Econ-O-Coil Flush

This feature will flush the respective coil for three (3) minutes after the programmed number of hours of non-use. For example, if the flush time is programmed with 24 hours on a hot water reheat type system, and heating is not required for a 24 hour period, the hot water valve will be opened for 3 minutes to allow the coil to be flushed. The programmed value can be from 0 (no flush) to 99 (99 hours of non-use).

Display in Degrees

The control can be set to display readings and setpoints in either degrees Fahrenheit (F) or Celsius (C).

Default Settings and Ranges

The following table lists the Setup functions, their factory default values, and the allowable ranges of which they can be programmed.

Function	Default	Range
Cold Start Time Delay[1]	3	0 to 3 min (0 = no delay)
Restart Time Delay	0.1	0 to 9.9 min (0 = manual restart)
Infrared Fill Rate	150	110 to 500%
Chilled/Hot Water Coil Flush	24	0 to 99 Hrs (also Econ-o-coil)
C/F Degrees	F	F or C

[1] factory set to 0 for water cooled, glycol, and glycool units

3B.7.2 Select Options

The following table is a list of options which should match the options installed with your unit and should not need to change during normal operation.

Option	Selection
Reheat	YES or No
Humidify	YES or NO
Dehumidify	YES or NO
Hot Gas Reheat	YES or NO
Stages of Reheat	2

3B.7.3 Calibrate Sensors

The temperature and humidity sensors can be calibrated by selecting this menu item. "SENSOR" shows the actual sensor reading or raw reading. "CALIBRATED" shows the sensor reading after the calibration offset has been added. The temperature sensor can be calibrated +/- 5 degrees Fahrenheit and the humidity sensor can be calibrated +/- 10%RH. When calibrating the humidity sensor, the value shown will always be %RH, even though absolute humidity control may be selected. If absolute humidity control is selected, the Normal Status Display will display the adjusted reading and may not agree with the relative humidity reading displayed while in calibration.

3B.7.4 Calibrate Valve Actuator

For systems that use a valve actuator for chilled water or glycool, the actuator timing may be calibrated. The display will show the present amount of time that is used by the control for valve actuator full travel time. If this is not correct, an automatic calibration sequence can be initiated by pressing the ENTER key. The actuator will first be driven shut for a period equal to the full travel time. This insures that the valve is completely shut before beginning the calibration. As the valve is then re-opened, a feedback signal from the actuator indicates to the control when the actuator has reached the half open position. The time required to receive this signal is then used by the control to calculate a new actuator full travel time. This new value is displayed and the valve is driven shut again to complete the calibration sequence.

The actuator may also be manually calibrated by pressing the ENTER key, again, after the automatic sequence is initiated. In this case, the valve will first be driven shut as before. When the valve reaches the half open position, THE OPERATOR MUST PRESS the ENTER key to indicate "half open" to the control.

3B.7.5 Select Control Algorithm (Chilled Water only)

The type of system control method used by the microprocessor can be selected from the front panel. The default setting is Intelligent, which approximates the actions that a human operator would take to maintain precise, stable control. The control logic uses Artificial Intelligence techniques including "fuzzy logic" and "expert systems" methods to maintain precise, stable control and increase reliability by reducing component cycles. Proportional is a standard control method that uses one gain factor (temperature sensitivity adjustment). Tunable PID (Proportional, Integral, and Derivative) uses three gain factors selected by the operator. PID allows precision tuning, but requires an experienced operator and seasonal adjustments. Note that if PID is selected, it is used for temperature control while humidity will continue to use proportional control. Refer to Section 4 for more details on types of control.

3B.7.6 Select Humidity Sensing Mode

The user may select between relative (direct) and absolute (predictive) humidity control. If relative is selected, the RH control is taken directly from the RH sensor. If absolute is selected, the RH control is automatically adjusted as the return air temperature deviates from the desired temperature setpoint. This results in a predictive humidity control. The display will indicate %RH for both methods of control, but the **adjusted humidity reading will be displayed** if absolute is selected. With predictive humidity control, the humidity control is automatically adjusted approximately 2% RH for each degree difference between the return air temperature and the temperature setpoint.

With relative humidity control, unnecessary dehumidification can result when overcooling occurs during a dehumidification cycle. This is because a higher than normal RH reading is caused by overcooling the room (about 2% RH for each degree of overcooling). This extends the dehumidification cycle. Later, when the dehumidification ends and the temperature rises to the setpoint, the RH reading falls. The final RH reading will then be lower than actually desired. If the overcooling was significant enough, the RH could be low enough to activate the humidifier.

If absolute humidity control is selected, over-dehumidification is avoided. When overcooling occurs, causing an increase in the RH reading, the humidity control program "predicts" what the RH will be when the dehumidification cycle ends and temperature returns to the setpoint. This allows the dehumidification cycle to end at the proper time. The predictive humidity control can reduce energy consumption by minimizing compressor and reheat operation, and eliminating unnecessary humidifier operation.

3B.7.7 Set Status Display

The Status Display can be set to display the return air temperature and humidity SENSOR READINGS or the temperature and humidity control SETPOINTS through this selection. When setpoints are selected, the status display indicates so by also displaying "SETPOINTS". If SENSOR READINGS is selected, the Status Display will show the return air sensor readings.

3B.7.8 Change Passwords

Selecting CHANGE PASSWORDS will prompt the user to select one of the following:

- SETPOINT PASSWORD
- SETUP PASSWORD

The display prompts you to enter a three digit password when making changes. The system includes two (2) passwords, one for setpoints and one for system setup. The system allows the passwords to be changed by first entering the present password, factory set as "123" for setpoints and "321" for setup. The password function provides system security, so only personnel authorized to make changes should know the passwords. If unauthorized changes are being made, the passwords may be compromised and new ones should be selected. The password function can be disabled by setting DIP switch 8 to OFF.

3B.8 RUN DIAGNOSTICS

By selecting Run Diagnostics, maintenance personnel can check system inputs, outputs, and complete a test of the microcontroller circuit board, all from the front panel. Review of the system inputs and the microcontroller test can be done without interrupting normal operation.

3B.8.1 Show Inputs

With the unit on and the fan running, the input state for the following devices may be displayed:

- Air Sail Switch: normally off unless Loss of Air Alarm is active
- Custom Alarm #1: normally off unless this alarm is active
- Custom Alarm #2: normally off unless this alarm is active
- Custom Alarm #3: normally off unless this alarm is active
- Custom Alarm #4: normally off unless this alarm is active
- Humidifier Problem: normally on unless this alarm is active
- Filter Clog Switch: normally off unless Change Filters Alarm is active
- Main Fan Overload: normally on unless Main Fan Overload Alarm is active
- Shutdown Device: normally on unless unit is off through the Fire Stat or Remote Shutdown Device
- Low Pressure Switch: normally on if compressor is in operation
- Compressor Overload: normally on unless Compressor Overload Alarm is active
- High Head: normally off unless High Head Pressure alarm is active

3B.8.2 Test Outputs

When this feature is selected, the unit is effectively turned off. When stepping from one load to the next the previous load, if on, is turned off automatically. The loads can also be toggled on/off by selecting "ENTER". Once turned on, the output will remain on for 5 minutes unless toggled off or the test outputs function is exited by selecting "MENU/ESC" (Compressor is limited to 15 seconds on to prevent damage.) DO NOT leave the unit in the test outputs mode any longer than is necessary for troubleshooting. The outputs are as follows:

- Main Fan: main fan contactor
- Compressor: compressor contactor
- LLSV: liquid line solenoid valve
- HGBP/CUV: hot gas bypass or compressor unloader valve (on certain units)
- Part Coil: Part Coil Solenoid Valve
- CWV/CGV: chilled water or Glycool valve
- R5 Relay: Relay 5 (heat rejection)
- Reheat 1: Reheat 1 contactor (also energizes fan for safety)
- Reheat 2: Reheat 2 contactor (also energizes fan for safety)
- Reheat 3: (not used)
- HWR: hot water solenoid valve
- Humidifier: humidifier contactor (also energizes humidifier makeup valve and fan for safety)
- HMV: humidifier makeup valve
- Common alarm: common alarm relay

CAUTION
Do not test a compressor output for more than a few seconds. Compressor damage could result!!!

3B.8.3 Test Control Board

By selecting this function, the microcontroller will perform a self test lasting approximately 10 seconds.

3B.8.4 DIP Switches

The DIP switch settings can be reviewed from the display panel. Changing the DIP switches requires opening the front panel for access to the DIP switches on the microprocessor control board.

NOTE
Power MUST be cycled off, then on from the unit disconnect switch for the control system to update the DIP switch settings.

These selections should match options installed on your unit and should not need to change during normal operation. Switches 1 through 7 are self explanatory. DIP switch 8, not shown above, enables the password feature when set to ON and disables the password feature if set to OFF.

Number	OFF	ON
1	No Part Coil	Part Coil
2	Electric/Hot Gas Reheat	Hot Water Reheat
3	All	Not Used
4	No Glycool	Glycool
5	No Dual Cooling	Dual Cooling
6	Not Used	Not Used
7	Not Used	Not Used

3B.9 DATE AND TIME

The current date and time is available through the display. This feature allows the date and time to be read or changed and is accessed by selecting "DATE AND TIME" from the Main Menu. The "DATE AND TIME" is used by the control for recording the Alarm History and plotting graphs.

NOTE
The clock uses the 24 hour system (For Example: 17:00 would be 5:00 PM).

The date and time are battery backed up.

3B.10 PLOT GRAPHS

Selecting PLOT GRAPHS will step to the following menu:

- TEMPERATURE PLOT
- HUMIDITY PLOT
- ANALOG SENSOR #1 PLOT
- ANALOG SENSOR #2 PLOT
- ANALOG SENSOR #3 PLOT
- ANALOG SENSOR #4 PLOT
- MODIFY PLOT SCALES

Six different data types are recorded for graphing: temperature, humidity, and four user defined analog inputs. Each data type can be viewed over three different time scales and two different resolutions. The three time scales are 90 minutes, 8 hours, and 24 hours. The two resolutions are minimum and maximum. With minimum resolution selected, the full scale of the sensor is displayed. In other words, the largest and smallest possible sensor readings are shown. Maximum resolution shows a range which covers two fifths of the full scale sensor range.

3B.10.1 Modify Plot Scales

The MODIFY PLOT SCALES menu item adjusts the layout of the graph. This setup screen selects the time scale and resolution. It also adjusts the center of the graph for a maximum resolution graph. The time scale and resolution can also be changed while the graph is displayed. The DOWN arrow key changes the time scale from 90 minutes, to 8 hours, to 24 hours. The UP arrow key toggles the display between maximum and minimum resolution.

3B.11 ANALOG/DIGITAL INPUTS

Selecting ANALOG/DIGITAL INPUTS steps to the following menu:

- READ ANALOG INPUTS
- SETUP ANALOG INPUTS
- READ DIGITAL INPUTS
- SETUP DIGITAL INPUTS

3B.11.1 Read Analog Inputs

The four (4) analog sensor inputs can be monitored from the display. The inputs are filtered, then displayed along with the text label assigned during setup.

3B.11.2 Setup Analog Inputs

For installation of analog sensors, see ANALOG INPUTS, Section 4. After selecting a compatible sensor and properly wiring it to the terminals, setting up the control to monitor the sensor is as follows:

Slope

The slope is a multiplier used to scale the input signal. The slope can be positive (rising) or negative (falling) and can range from 0 (resulting in a horizontal line) to (+/-) 999. The slope for a 0-5 volt input is per 1 volt input, for 0-10 volt input is per 2 volt input, and for 4-20 mA is per 4 mA input. For example, assuming an intercept of 0, for a 0-10 volt sensor input with a slope of 50, an input of 1 volt would be displayed as 25: (1x(50/2)), 2 volts would be 50: (2x(50/2)), 3 volts would be 75: (3x(50/2)), etc.

Intercept

The intercept is an offset from point 0 corresponding to 0 volts or 0 mA input. The intercept can be positive or negative and can be a point from 0 to (+/-) 999. Adding an intercept of 100 to the slope example above, 1 volt would be 125: 100 + (1x(50/2)); 2 volts would be 150: 100 + (2x(50/2)); 3 volts would be 175: 100 + (3x(50/2)); etc.

NOTE
For a 4-20 mA input sensor, if the desired reading at 4 mA input is 0, then an intercept of -1 x slope would be required. For example, assuming a slope of 50, the formula would be ((-1 x 50) + 4 x (50/4)) = 0. The intercept is -50.

Text

You may enter a custom label for each analog input. The text label can be 20 characters in length including any of the following: ABCDEFGHIJKLMNOPQRSTUVWXYZ#%*-0123456789, or space.

3B.11.3 Read Digital Inputs

The four custom alarm inputs can be defined to be digital inputs. Digital inputs are used to sense customer devices for status display purposes only and will not activate the audible alarm.

3B.11.4 Setup Digital Inputs

A digital input is enabled by defining one of the four custom alarms to be STATUS ONLY type in the alarm setup screen. The digital input is given a name by specifying it to be one of the optional alarms or a custom text alarm. See SETUP ALARMS and SETUP CUSTOM ALARMS.

3B.12 VIEW RUN HOURS LOG

Selecting VIEW RUN HOURS LOG will step to the following menu:

- VIEW 24 HOUR RUN TIME HISTORY
- VIEW TOTAL RUN HOURS

3B.12.1 View 24 Hour Run Time History

The history of each load for every hour during the past 24 hours is displayed in the run hour history. The percentage of each hour that the load was on is displayed from 0 to 100% in increments of 5% or 3 minutes. Loads with a variable output are displayed as a percentage of their capacity for an hour. For example, a variable load that is 50% on for 1/2 of the hour will be displayed as 25% on for that hour.

3B.12.2 View Total Run Hours

The total operating hours of all major components in the unit can be monitored from the display and are retained in non-volatile memory. Run times are available for the following:

- Compressor
- Glycool Coil (or Chilled Water Coil as used on Dual Cool Units)
- Fan
- Humidifier
- Reheat 1 (or Hot Water Reheat)
- Reheat 2
- Reheat 3 (not used)
- Heat Rejection

The component run hours for each individual component can be reset by selecting the run hours display screen for the desired component, then pressing ENTER within five (5) minutes of applying power to the control. The user will then be prompted to press ENTER to clear the selected component's run hours.

NOTE
Run hours for a component should ONLY BE RESET when the component has been replaced.

3B.13 CONTROL CIRCUIT BOARD

The control circuit board is located inside the unit behind the LCD display and control key panel. Open the front panel for access to the board.

The control board includes an adjustment for LCD display contrast, non-volatile memory, DIP switches (which should not require customer changes) and control output LEDs.

3B.13.1 LCD Display Contrast

The level of contrast due to the viewing angle of the LCD display can be adjusted using a small thumb wheel at the upper left of the control board just under the cable going to the display. The control is labeled RA1.

NOTE: The LCD backlighting will turn on when any key is pressed and will go off 5 minutes after the last key is pressed.

3B.13.2 Non-volatile Memory

All critical information is stored in non-volatile memory. Setpoints, setup parameters, and component run hours are kept inside the microcontroller in EEPROM. Information retained for data logging, 24 hour component run hour graphs, alarm history, and the water detection floor plan is kept in battery-backed RAM. The battery, located in the upper left hand corner of the control board, is field replaceable. Use only a direct replacement battery.

3B.13.3 DIP Switches

Equipment options are selected and enabled using DIP switches 1 to 7. These are located at the upper left of the control board and are labeled SW1. Switch 1 is at the top. These switches are factory set and should not require any user changes. The setting and function of the switches can be read from the LCD display (see page 3B-15).

3B.13.4 Control Outputs

Active control outputs are indicated with LEDs on the lower section of the control board. Each LED is lit if the control output is active (on). Use these LEDs to assist in troubleshooting the system.

Control Output LEDs

R5	—	Heat Rejection
LLSV	—	Liquid Line Solenoid Valve
HGBP	—	Hot Gas By-Pass or Compressor Unloader Valve
C1	—	Compressor
RH1	—	Reheat Stage 1 or Hot Gas or Hot Water Reheat Solenoid
RH2	—	Reheat Stage 2
RH3	—	Reheat Stage 3 (not used)
HUM	—	Humidifier
FAN	—	Main Fan
HMV	—	Humidifier Make-up Valve
LLSV2	—	Part Coil Solenoid Valve

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SECTION 4 — SYSTEM PERFORMANCE WITH ADVANCED MICROPROCESSOR CONTROLS

SECTION 4 SYSTEM PERFORMANCE WITH ADVANCED MICROPROCESSOR CONTROLS

This section provides details on how your Challenger 3000 unit responds to user inputs and room conditions. Refer to this section when you need specific information. This section includes details on control.

4.1 TEMPERATURE CONTROL

4.1.1 Cooling/Heating Required, in Percent (%)

The temperature control program for the advanced microprocessor is based on a calculated % requirement for cooling/ heating.

4.1.2 Response to Control Types

Proportional Control

The % requirement is determined by the difference between the return air temperature and the temperature setpoint. As the return air temperature rises above the temperature setpoint, the % cooling required increases proportionally (from 0 to 100%) over a temperature band equal to the temperature sensitivity plus 1 degree F. The % heating requirement is determined the same way as the temperature decreases below the setpoint. With this type of control the temperature at which the room is controlled increases as the room cooling load increases. At full cooling load the room would be controlled at a temperature equal to the setpoint plus the sensitivity.

PID Control (Chilled Water only)

If PID control is selected, the return air temperature is controlled at or near the temperature setpoint independent of the room load. The % cooling/heating requirement is calculated by adding together three individual terms - proportional, integral, and derivative.

The proportional term is figured in a manner similar to the previously described proportional control. The integral term (sometimes called "reset action") is figured by measuring how much and for how long the temperature has been above or below the setpoint. If the temperature is above the setpoint, the % cooling requirement is slowly but continuously increased until the total is sufficient to bring the temperature back to the setpoint. The derivative term provides an anticipation control for rapid changes in temperature. If the temperature is rising, the % cooling is increased temporarily until the temperature begins to stabilize. The % heating requirement is increased if temperature is falling.

The proportional, integral, and derivative terms are all adjustable through the control selection menu and should be set or "tuned" to the characteristics of the room being controlled (see Control Types).

Intelligent Control (Chilled Water only)

If intelligent control is selected, the return air temperature is controlled at or near the temperature setpoint. The % cooling/heating required is calculated based on a set of logical "rules" that are programmed into the control. These "rules" basically simulate the actions that an expert human operator would take if manually controlling the system (see Control Types).

4.1.3 Cooling Operation

1-Step Cooling, Compressorized Direct Expansion (DX) Systems

Cooling activates when the temperature control calculates a requirement for cooling of 100%. It is deactivated when the cooling requirement drops below 50%. The hot gas bypass is energized on a call for cooling unless there is also a call for dehumidification.

2-Step Cooling, Compressorized Direct Expansion (DX) Systems with Part Coil (optional)

Cooling activates when the temperature control calculates a requirement for cooling of 50%. If the system is designed for part coil operation, part coil is active and the hot gas bypass would be activated. At 100% cooling requirement, operation would be full coil and the hot gas bypass would be activated. When the cooling requirement drops to 75%, the system returns to part coil, and turns off the compressor when the requirement drops to 25%.

Cooling and Dehumidification Load Response Table

	LLSV1	LLSV2 Part Coil	HGBP
1 Step Cooling only	ON	OFF	ON
2 Step Cooling only	ON	ON	ON
Dehumidification only	ON	OFF	OFF
1 Step Cooling w/Dehumidification	ON	OFF	OFF
2 Step Cooling w/Dehumidification	ON	ON	OFF

Glycool Cooling

When Glycool cooling is available, the temperature control will calculate a total cooling requirement of 200% rather than 100%. Assuming that full Glycool capacity is available, the Glycool valve opens proportionally as the requirement for cooling rises from 0 to 100%. If more than 100% cooling is required, then the compressor is activated at 200% (or at 150% if part coil is available). If full Glycool capacity is not available, then the Glycool valve will be opened proportionally

over a cooling requirement band equal to the available Glycool capacity. The compressor would be activated at a cooling requirement of 100% above the available Glycool capacity (or at 50% if part coil is available).

For example, if the Glycool capacity is 60%, then the Glycool valve would be full open at 60% cooling requirement and the compressor would activate at 110% (if part coil available) and would be in full cooling at 160%. In order to reduce compressor cycling and prevent hunting, Glycool capacity first becomes available when the entering glycol temperature is at least 8 degrees F (22% capacity) below the return air temperature, or 3 degrees F below the return air temperature for 2 hours. Glycool capacity approaches 100% when the glycol temperature is 25 degrees F below the return air temperature. The system will continue to Econ-O-Cool as necessary as long as the entering glycol temperature remains at least 3 degrees F (0% capacity) below the return air temperature. If Glycool is not available, the temperature control will operate the compressor in the same manner as a 1-step or 2-step system without Glycool.

Dual Cooling Source

If dual cooling is available, the sensible cooling system operates in the same manner as a Glycool system, except that it is assumed that 100% chilled water capacity is available any time the chilled water temperature is 3° F below the return air temperature.

Chilled Water Cooling

The chilled water control valve is adjusted proportionally as the temperature control varies the requirement for cooling from 0% to 100%.

4.1.4 Heating Operation

Electric Reheat

The 2 heat stages are activated when the temperature control calculates a requirement of 50% and 100% respectively. Each stage is deactivated when the heat requirement is 25% less than the activation point.

Hot Water Reheat

The solenoid valve opens when the requirement for heating is 100%, and closes when the requirement drops below 50%.

SCR Electric Reheat (Requires Special Control Software)

The SCR (Silicon Controlled Rectifier) controller shall proportionally control the stainless steel reheats to maintain the selected room temperature. The rapid cycling made possible by the SCR controller provides precise temperature control, and the more constant element temperature improves heater life. During operation of the SCR control, the compressor operates continuously. The heaters are modulated to provide temperature control.

4.2 HUMIDITY CONTROL

4.2.1 Dehumidification/Humidification Required, in Percent (%)

The humidity control program for the Advanced Microprocessor is based on a calculated % requirement for dehumidification/ humidification.

4.2.2 Response to Control Types

Proportional Control

The % requirement is determined only by the difference between the return air humidity and the humidity setpoint. As the return air humidity rises above the humidity setpoint, the % dehumidification required increases proportionally from 0 to 100% over a humidity band equal to the humidity sensitivity setting. The converse is true for % humidification requirement.

PID Control (Chilled Water only)

If PID control is selected, humidity is controlled in the proportional mode with the sensitivity band being determined by the humidity sensitivity setpoint.

Intelligent Control (Chilled Water only)

If intelligent control is selected, the return air humidity is controlled at or near the humidity setpoint. The % dehumidification/humidification required is calculated based on a set of logical "rules" that simulate the actions of an expert human operator (see intelligent control section).

4.2.3 Dehumidification Operation

1-Stage Dehumidification, Compressorized Direct Expansion (DX) Systems

Dehumidification with the standard configuration is accomplished by operating the compressor without hot gas bypass active. If system has part coil, dehumidification is accomplished by using only part coil. If the cooling requirement increases to 100%, the system will operate in full coil. If the cooling requirement is greater than 100%, dehumidification is locked out until the cooling requirement decreases to 0% for AM and AG controls.

4.2.4 Humidification Operation

System Activation

The humidifier (infrared or steam) is activated when the humidity control calculates a requirement of 100% humidification, and deactivated when the requirement falls below 50%.

4.3 CONTROL TYPES

4.3.1 Proportional Control

This is a standard control method that maintains the room at a temperature proportional to the load. The temperature maintained increases as the room load increases. At full load the room would be controlled at a temperature equal to the temperature setpoint plus the temperature sensitivity. If proportional control is selected, the gain is factory set and cannot be adjusted by the user. Operator inputs are the usual setpoint and sensitivity adjustments.

4.3.2 PID Control (Chilled Water only)

The PID control combines three individual terms to determine the control output for a given set of conditions. Note that PID control is used only for temperature. If PID control is selected, humidity will continue to use proportional control.

The proportional (P term) is determined by the difference between the current temperature and the control setpoint. This term is expressed in % cooling (heating) desired for each degree above (below) the setpoint. It is adjustable from 0% to 100% per degree. The purpose of this term is to adjust the control output for any deviation between the current temperature and the control setpoint.

The integral (I term) is determined by two things: the difference between the temperature and control setpoint and the amount of time this difference has existed. This term is expressed in % cooling (heating) desired for each minute and degree above (below) the setpoint. It is adjustable form 0% to 100% per degree-minute. The purpose of this term is to force the control to maintain the temperature around the setpoint by slowly but continuously adding (subtracting) a small amount of cooling (heating) to the total control output until the temperature is at the setpoint.

The derivative (D term) is determined by the rate of change of temperature. This term is expressed in % cooling (heating) desired for each degree per minute rise (fall) in temperature. It is adjustable from 0% to 100% per degree/min. The purpose of this term is to adjust the control output for quickly changing temperatures, thus providing an anticipation control.

All three terms are adjusted through the "select control type" menu. If PID control is selected, the temperature sensitivity setting is not used by the control.

For optimum performance, a PID control must be adjusted or tuned according to the characteristics of the particular space and load to be controlled. Improper tuning can cause the control to exhibit poor response and/or hunting. The characteristics of the space and load may change seasonally, so occasional retuning is required for optimum performance.

A suggested tuning procedure is as follows:

1. Initially adjust the integral and derivative settings to 0%/ degree-min and 0% /degree/min.
2. Starting with 20% /degree, adjust the proportional setting in small increments (10% steps) until the control sustains a constant hunting action (the temperature swings are approximately the same amplitude from one peak to the next).
3. Note the time in minutes between peaks of adjacent temperature swings and the amplitude of the temperature swing (degrees above the setpoint).
4. Adjust the proportional control setting to about 1/2 the value obtained in step 2.
5. Adjust the integral setting to a value calculated by the following equation:

$$\frac{\text{approximate room load (in \% full load)}}{\text{time between peaks} * \text{peak amplitude} * 4}$$

NOTE
If this calculation results in a value of less than 1%, then set the integral to 1%.

6. Adjust the derivative to a value calculated by the following equation:

$$\text{time between peaks} * 5\%$$

The above tuning procedure is only an approximation for an initial set of adjustments and are based on the "average" room characteristics. Your particular settings may need to be further adjusted for optimum PID control performance. Some suggestions for additional tuning are as follows:

- If cooling output overshoot is occurring on load changes, decrease the proportional setting or the derivative setting.
- If system hunting occurs with constant room load, decrease the integral setting.
- If the control responds too slowly, resulting in large temperature excursions on a load change, increase the proportional setting or the derivative setting.
- If a constant temperature deviation exists between the temperature and setpoint, increase the integral setting.

4.3.3 Intelligent Control (Chilled Water only)

The intelligent control operates from a set of general rules that define how the control output should be adjusted for different system conditions. The rules are designed to duplicate the actions that an experienced human operator would take if manually controlling the system.

Just as an operator might take several things into consideration before making a temperature control decision, the intelligent control can be programmed to do likewise. For example, not only is the current temperature used in making temperature control decisions, but also conditions such as:

- how fast is the temperature changing?
- what direction is the temperature changing?
- what is the cooling output now?
- what was the cooling output in the past?
- how long ago was the cooling output changed?
- and other factors.

Any number of rules can be used in an intelligent control to define the controls operation under various operating conditions. Hence, several advantages are gained from this type of control over a more standard control approach that uses a fixed mathematical equation to define the operation of the control for all conditions (such as a proportional or PID control). You can expect intelligent control to be more efficient and precise for most applications, but system performance based on room conditions is not as predictable as standard approaches that use a fixed equation.

4.4 LOAD CONTROL FEATURES

4.4.1 Short Cycle Control

The control system monitors the compressor and prevents it from turning on within a 3 minute period of being turned off. If this (on, off, on) occurs too often, ten (10) times in a one hour period, a Short Cycle alarm could occur.

4.4.2 Sequential Load Activation Control

The control allows only one load output to be energized at a time on a restoration of power or microcontroller reset. Each additional load output will be activated at one second intervals until desired operating conditions have been met.

4.5 ADDITIONAL FEATURES

4.5.1 Connecting the Analog Sensors

The sensor inputs are factory set to accept a 4 - 20 mA signal. However, the inputs can be changed by removing the appropriate resistor(s) on the control circuit board. See the table below and Figures 4-1 and 4-2.

The user supplied analog sensors MUST have their own power supply. To reduce the effects of interference from any noise source, the sensor input wiring should be shielded twisted pair and the shield tied to earth ground at one end.

Analog input terminals for field connections are factory wired to the microprocessor board if specified when ordered. Eight terminals are located in the field wiring compartment of the unit. Wire sensors to the terminals as follows:

Terminal	Signal
41	Input #1 (+)
42	Input #1 (-)
43	Input #2 (+)
44	Input #2 (-)
45	Input #3 (+)
46	Input #3 (-)
47	Input #4 (+)
48	Input #4 (-)

Consult your Liebert supplier for a field installation kit to add these connections after unit delivery, if required.

INPUT #1 INPUT #2 INPUT #3 INPUT #4

	R66	R64	R70	R68	R190	R188	R197	R195
4-20 mA	IN	IN	IN	IN	IN	IN	IN	IN
0-5 VDC	OUT	IN	OUT	IN	OUT	IN	OUT	IN
0-10 VDC	OUT	OUT	OUT	OUT	OUT	OUT	OUT	OUT

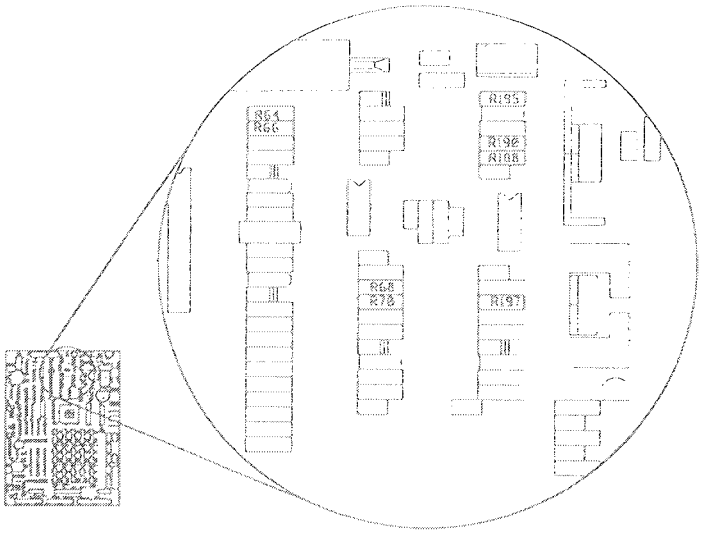

Figure 4-1 Analog Input Resistors

4.5.2 Water Detection Display

The water detection display is designed to graphically display the location of water under a raised floor when connected to an LT750 water detection system. The graphical floor plan screen shows a 30 x 16 grid. Each square represents one standard floor tile (approximately 2 ft. x 2 ft.).

Installation

LT750 DIP Switch Settings

Install the LT750 following the instructions in the LT750 Users Manual. The following additional switch selections should be made when connecting to an Advanced Microprocessor control:

DIP SW3-4 Off-(water alarm relay energizes for alarm)

DIP SW3-5 Off-(cable fault relay energizes for alarm)

Switch 1 - Off -(LT750 sources power for 4-20 mA loop)

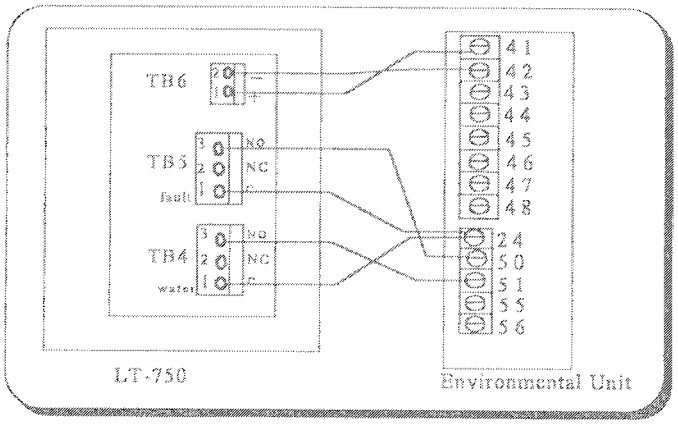

Figure 4-2 Connecting the LT750

Physical Connections

The above example shows the 4-20 mA output of LT750 connected to Analog Input #1 (41 and 42) on the external inputs terminal strip. This strip is provided on units ordered with analog inputs. (If this strip is not installed, there is a field installation kit available from your Liebert representative.)

The 4-20 mA output of the LT750 must be connected to the first analog input, as shown. TB4 is the *water detected* relay output. It can be connected to any one of the four *special alarm* inputs. TB5 is the *cable fault* relay output. It can also be connected to any one of the four *special alarm* inputs.

Setup

(The following description assumes the wiring connections as shown above.) First, verify that special alarms 1 and 2 are ENABLED to either WARNING or URGENT type. Do this by selecting VIEW/SET ALARMS from the Main Menu. Then, select SETUP ALARMS. Follow the instructions on the display to select the required type for CUSTOM ALARM #1 and CUSTOM ALARM #2 if not already set.

Next, select the alarm message for CUSTOM ALARM #1 and #2. From the Main Menu, select VIEW/SET ALARMS. Then, select SETUP CUSTOM ALARMS. Then, select SETUP CUSTOM ALARM TEXT. Define CUSTOM ALARM #1 to be CUSTOM 1. (CUSTOM 1 is the default message that will be displayed if a message has never been programmed.) Next, select the text for custom alarm #2 to be WATER UNDER FLOOR. Now, change the message CUSTOM 1 to LT750 CABLE FAULT. This is done by selecting the CHANGE CUSTOM TEXT 1 menu item in the SETUP CUSTOM ALARMS menu. Follow the instructions on the screen to change the message.

The slope and intercept values of Analog Input #1 are used to calculate the location of water. These values should initially be set to zero. The default values are zero, but it may be a good idea to verify those values. They can be viewed by selecting ANALOG/DIGITAL INPUTS from the Main Menu, then SETUP ANALOG INPUTS.

See Section 3B.3.1, SETUP WATER DETECT FLOOR PLAN for more information.

Calibration

Calibration should not be required for most installations. The accuracy of this display is approximately 1%.

The display is calibrated by the slope and intercept values of Analog Input #1. The position of the water is calculated from the analog output of the LT750 using the formula:

position = analog reading/full scale reading
X (measured length + slope) + intercept

position is the distance from the LT750 to the position of the detected water.

measured length is the length of the cable which is calculated automatically when the layout is defined. The units for these values are in floor tiles.

The intercept value read from Analog Input #1 is added to the measured position of a water indication to determine which tile to highlight. For example, if water is displayed under the seventh tile but determined to be under the fifth tile, set the offset value to -2 tiles. Use the intercept value to correct errors close to the start of the cable.

Accuracy errors farther out on the cable should be corrected using Analog Input #1's slope value. This value effectively adjusts the measured length of the cable. Increasing the effective length of cable will increase the distance of the water and move the highlighted tile farther along the cable, and vice versa. Unlike the intercept, which adjusts by the same amount for all locations on the cable, the slope increases its effect for larger distances.

The best procedure to calibrate the cable would be to first simulate water close to the LT750, about 5 tiles out. Adjust the intercept to get the correct reading. Next, simulate water 5 tiles from the end. Adjust the slope to get the correct reading.

4.6 COMMUNICATIONS

The control system uses a two-wire, RS-422 channel to communicate with Liebert Site Products. This communication uses a proprietary protocol. A converter board (ECA2) is available to allow communications with a dumb terminal or computer using an RS-232 channel. More details are provided in the Site Products and ECA2 user manuals.

The communications channel provides monitoring and control.

Monitor functions:

1. TEMPERATURE/HUMIDITY: Present readings
2. STATUS: Cooling/Heating and Humidifying/Dehumidify operating status in percent
3. PRESENT ALARMS: Alarms presently active
4. ALARM HISTORY: 10 most recent alarms (60 most recent alarms for AG)
5. RUN TIME LOG: Operating hours on major components
6. DAILY LOG: High & Low Temperature & Humidity

View/Change Functions:

1. SETPOINTS:
   - Temperature Setpoint
   - Temperature Sensitivity
   - Humidity Setpoint
   - Humidity Sensitivity
   - High Temperature Alarm
   - Low Temperature Alarm
   - High Humidity Alarm
   - Low Humidity Alarm
   - Cold Start Delay
   - Humidifier Flush Rate
   - Chilled Water Flush Rate
2. CONTROL TYPE: proportional, PID, intelligent
3. ON/OFF STATUS
4. TIME: View only
5. SILENCE ALARM

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SECTION 5 — ALARM DESCRIPTIONS

SECTION 5 ALARM DESCRIPTIONS

The Advanced Microprocessor (AM) and the Advanced Microprocessor with Graphics (AG) Control systems will audibly and visually annunciate all ENABLED alarms, including the four (4) custom alarms (the Standard Microprocessor (SM) Control has one (1) local alarm). With the AM & AG Controls, the customer alarms can be from the optional alarm list and/or can have their own fully custom text. Two (2) alarms may be selected as custom for AM and four (4) can be custom for AG. The custom alarm inputs are 24 Volts AC which is available from the Liebert unit. Alarms are wired from terminal 24 through a normally open contact to locations 50, 51, 55, and 56, respectively, for alarms 1 thru 4.

The AM and AG alarms can be delayed from 0 to 255 seconds (see Alarm Time Delays). The AM alarms can be ENABLED or DISABLED (see Alarm Enable/Disable). Also, the AM alarms can be programmed to energize the Common Alarm Relay or to "alarm only" and not energize the Common Alarm Relay (see Setup Alarms).

The AG alarms can be selected as WARNING, URGENT, or DISABLED. If selected to be a WARNING, they are annunciated after the Time Delay, but do not energize the Common Alarm Relay. If selected as URGENT, they are annunciated after the Time Delay as a WARNING alarm and then re-annunciated after a user programmable period from 0 minutes to 999 hours as an URGENT alarm. When annunciated as an URGENT alarm, the Common Alarm Relay is activated. The custom alarm inputs of the AG can be designated to be "Status Only". As Status Only the custom alarm input is referenced as a digital input and is no longer treated as an alarm. It is for monitoring only and can be reviewed by selecting "ANALOG/DIGITAL INPUTS."

When a new alarm occurs, it is displayed on the screen and the audible alarm is activated. If communicating with a Liebert Site Product, the alarm is also transmitted. The display will also show a message to "PRESS ENTER KEY TO SILENCE" the alarm. After the alarm is silenced, the display will return to the Normal Status Display. For the AG, the bell and hammer are shown at the top of the Normal Status Display. For the AM, the bottom line will display the number of Active Alarms. For the SM, the alarm is displayed by a lighted LED next to the alarm text. The active alarms can be reviewed on the Advanced Microprocessor Controls by selecting "ACTIVE ALARMS."

The alarms can also be silenced through communications with a Liebert Site Products unit. Most alarms will reset automatically when the alarm condition is no longer present and only, after it has been acknowledged by being "Silenced." The exceptions are: (1) The three software alarms: Loss of Power, Low Suction Pressure, and Short Cycle which reset automatically ninety minutes after being "Silenced" or acknowledged. (2) Some alarms such as overloads and high pressure switches may require a manual reset depending on your model.

A history of the ten (10) for AM and sixty (60) for AG alarms, is retained in non-volatile memory (see Alarm History).

The following list provides a definition of each available alarm. Troubleshooting suggestions are included. Refer to Section 7 - Troubleshooting for more details. If you need assistance with your environmental control system, contact your Liebert supplier.

5.1 STANDARD ALARMS

5.1.1 Change Filter

Periodically, the return air filters in the environmental units must be changed. The Change Filter alarm notifies the user that filter replacement is necessary. A differential air pressure switch closes when the pressure drop across the filters becomes excessive. The switch is adjustable using the procedure on the switch label.

5.1.2 Compressor Overload

An optional tri-block overload device can be used for the compressor. Compressor overload may be manual or automatic reset, depending on your model. Overload is located at the electric connection box on the compressor.

5.1.3 Custom Alarms (only with advanced controls)

Custom alarm messages are programmed at the LCD display. The alarms may be specified by the customer at the time of order. Additional devices and wiring may be required at the factory or by others. The message displayed may be included in this alphabetical list of alarms, or it may be customized text (for up to 2 alarms). If customized text is used, customer maintenance personnel should be informed of the alarm function and corrective action required.

5.1.4 High Head Pressure

Compressor head pressure is monitored with a pressure-sensing switch. One SPDT pressure switch is used for the compressor in the unit. If head pressure exceeds 360 PSIG, the switch turns off the compressor contactor and sends an input signal to the control. When the condition is acknowledged, the alarm is silenced. However, the pressure switch in the compressor compartment of the unit must be manually reset to clear the alarm, which will allow the compressor to start.

On air cooled systems, check for power shut off to the condenser, condenser fans not working, defective head pressure control valves, closed service valves, dirty condenser coils, and crimped lines. Also, make sure that when the compressor contactor is energized the side switch on the contactor closes to energize the control circuit on the air cooled condenser.

On water/glycol/Glycool systems, check water regulating valves. Verify water/glycol flow (are pumps operating and service valves open?). Is water tower or drycooler operating? Is the coolant temperature entering the condenser at or below design conditions? Is relay R5 operating during cooling to turn on the drycooler?

5.1.5 High Humidity

The return air humidity has increased to the High Humidity Alarm setpoint. Is the unit setup for dehumidification (check DIP switch)? Check for proper setpoints. Does the room have a vapor barrier to seal it from outdoor humidity? Are doors or windows open to outside air? Run diagnostics to make sure the cooling system is working properly (the cooling system dehumidifies).

5.1.6 High Humidity and Low Humidity (simultaneously)

If these two alarms are displayed at the same time, the humidity input signal is lost. Dashes will be displayed for the humidity reading. The control system will deactivate humidification and dehumidification. Check for a disconnected cable or a failed sensor.

5.1.7 High Temperature

The return air temperature has increased to the High Temperature Alarm setpoint. Check for proper setpoints. Is the room load more than the unit can handle (is the unit capacity too small)? Run diagnostics to make sure all cooling components are operating (compressor and/or valves).

5.1.8 High Temperature and Low Temperature (simultaneously)

If these two alarms are displayed at the same time, the temperature input signal is lost (or the humidity is out of sensor range: 15 to 85% RH). Dashes will be displayed for the temperature reading. The control system will initiate 100% cooling. Check for a disconnected cable or a failed sensor.

5.1.9 Humidifier Problem

Infrared Humidifiers

This alarm is activated by the high water float switch (AM and AG controls only) in the humidifier pan assembly. The high water float switch is normally closed and opens upon alarm condition. Check for drain clog, clean drain. Check for float switch stuck high, replace switch. Check for proper operation of the humidifier water makeup valve.

Steam Generating (canister) Humidifiers

This alarm is activated by a signal from the humidifier control indicating that the canister needs to be replaced.

5.1.10 Loss of Air Flow

A differential air pressure switch is used to indicate loss of air flow in Challenger 3000 units.

Check for blockage of unit air outlet or inlet. Check blower motor fuses and overload reset. Check for broken belts. Make sure blower wheels are tight to shaft. Run diagnostics to see if the fan contactor is working properly.

5.1.11 Loss of Power

Unit has lost power, or the disconnect switch was turned off before the unit ON switch was pressed (to turn the unit Off). This local alarm will occur when power is restored to the unit. A Liebert remote monitoring unit (optional) will immediately indicate loss of power.

5.1.12 Low Humidity

The return air humidity has decreased to the Low Humidity Alarm setpoint. Is the unit setup for humidification (check DIP switch)? Check for proper setpoints. Does the room have a vapor barrier to seal it from outdoor humidity? Are doors or windows open to outside air? Run diagnostics to make sure the humidifier system is working properly.

5.1.13 Low Suction Pressure

Pressure has dropped below a factory preset point while the compressor is in cooling operation. A pressure switch monitors the suction pressure at the compressor inlet. When pressure drops below a factory preset point after the positive start kit time delay, the alarm is turned on.

Look for conditions that would cause loss of refrigerant. Check for piping problems such as leaks or crimped lines. Check for inoperative components such as liquid line solenoid valve, low pressure switch, expansion valve, and head pressure control valve. Check for closed service valves in the liquid line or at the condenser or receiver.

5.1.14 Low Temperature

The return air temperature has decreased to the Low Temperature Alarm setpoint. Check for proper setpoints. Run diagnostics to make sure all heating components are operating (contactors and reheats). Are reheats drawing the proper current (see nameplate for Amp rating)?

5.1.15 Main Fan Overload

An optional tri-block overload is required for this alarm, and may or may not replace internal motor overload, depending on your model. The overload device is located next to the main fan contactor in the line voltage section. The alarm is activated when the overload is tripped.

5.1.16 Short Cycle

On compressorized systems, the compressor has exceeded 10 cooling starts in a one hour period, or the compressor has cycled 5 times in 10 minutes on the low pressure switch during non-cooling. This can be caused by low refrigerant level (but not low enough to activate Low Suction Pressure alarm) or room cooling load is small compared to capacity of the unit.

Check for leaks, crimped lines, and defective components. If room load is low, increase sensitivity to reduce cycling (proportional control). On Glycool units, dirty filters can cause the coil freeze stats to cycle the compressor.

5.2 OPTIONAL/CUSTOM ALARMS

5.2.1 Loss of Water Flow

Available only with 3-way valves. No water flow is detected in the chilled water or condenser water supply line. An optional flow switch is required for this alarm. Check for service valves closed, pumps not working, etc.

5.2.2 Smoke Detected

Smoke is detected in the return air by an optional Liebert Smoke Detector. Check for source of smoke or fire, and follow appropriate emergency procedures.

5.2.3 Standby GC Pump On

The primary pump has failed, and the standby pump is activated (glycol cooled and Glycool units only).

Check for problems with the primary pump (fuses blown, motor burn out, service valve shut, stuck check valve, impeller damage, etc.).

5.2.4 Standby Unit On

The primary environmental control system has had an alarm condition, and the standby system is activated.

5.2.5 Water Under Floor

Water is detected by an optional Liebert Water Detection System. Check under the raised floor for water or other leaks.

NOTE
The alarms are specified by the customer at the time of order. All alarms will report to a Liebert remote monitoring unit. Additional devices and wiring may be required at the factory for some of the alarms.

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SECTION 6 — COMPONENT OPERATION AND MAINTENANCE

SECTION 6 COMPONENT OPERATION AND MAINTENANCE

6.1 SYSTEM TESTING

6.1.1 Environmental Control Functions

The performance of all control circuits can be tested by actuating each of the main functions. This is done by temporarily changing the setpoints.

Cooling

To test the cooling function, set the setpoint for a temperature of 10°F (5°C) below room temperature. A call for cooling should be seen and the equipment should begin to cool. A high temperature alarm may come on. Disregard it. Return setpoint to the desired temperature.

Heating

Reheat may be tested by setting the setpoint for 10°F (5°C) above room temperature. A call for heating should be seen and the heating coils should begin to heat. Disregard the temperature alarm and return the setpoint to the desired temperature.

Humidification

To check humidification, set the humidity setpoint for an R.H. 10% above the room humidity reading. For infrared humidifiers, the infrared element should come on. For steam generating humidifiers, you will immediately hear the clicks as it energizes. After a short delay, the canister will fill with water. The water will heat and steam will be produced. Return the humidity setpoint to the desired humidity.

Dehumidification

Dehumidification can be checked by setting the humidity setpoint for an R.H. 10% below room relative humidity. The compressor should come on. Return humidity setpoint to the desired humidity.

Proportional Heating/Cooling/ Dehumidification

On Chilled Water, GLYCOOL (Econ-O-Cycle, Free Cool, GLYCOOLING cycle) models, and models with hot water reheat, the microprocessor is capable of responding to changes in room conditions. These systems utilize either a two or three-way valve activated by a proportioning motor.

For cooling and dehumidification, the microprocessor will respond by positioning the valve proportionally to match the needs of the room. Full travel of the valve takes place within the range of the sensitivity setting. During dehumidification, full travel of the valve takes place within 2% RH.

For hot water reheat, the microprocessor will respond by positioning the hot water valve proportionally to match the needs of the room. Full travel of the valve takes place within 1°F with each 0.1°F resulting in 10% valve travel.

6.1.2 Electric Panel

The electric panel should be inspected for any loose electrical connections.

CAUTION
Be sure that power to the unit is shut down before attempting to tighten any fittings or connections.

Control Transformer and Fuses

The control system is divided into four (4) separate circuits. The control voltage circuits are individually protected by fuses located on the transformer/fuse board. If any of the fuses are blown, first eliminate shorts, then use spare fuses supplied with unit. Use only type and size of fuse specified for your unit.

The small isolation transformer on the board supplies 24 volts to the main control board. The transformer is internally protected. If the internal protector opens, the transformer/fuse board must be replaced. Also check the control voltage fuse on the main control board before replacing the transformer/fuse board.

Fan Safety Switch

The Fan Safety Switch is located in the low voltage compartment and consists of a diaphragm switch and interconnecting tubing to the blower scroll. On SM models, the normally open contacts close at a preset velocity closing relay R1 which applies power to the cooling, heating and humidifier circuits. The normally closed contacts activate the alarm system if air flow should be interrupted. In this event relay R1 would be de-energized. On AM and AG models, the Fan Safety switch is wired directly to the control circuit

Firestat

The optional firestat is a bimetal operated sensing device with a normally closed switch. This device will shut down the entire unit when the inlet air temperature exceeds a preset point. It is connected between terminals 1 and 2 at plug P39.

Smoke Detector

The optional smoke detector power supply is located on the base of the upflow units, and at the top of downflow units. It is constantly sampling return air through a tube. No adjustments are required.

Water Detection Sensor

CAUTION
Do not use near flammable liquids or for flammable liquid detection.

The optional water detection sensor contains a solid state switch that closes when water (or other conductive liquid) is detected by the twin sensor probes. The sensor is hermetically sealed in all thread PVC nipple and is to be mounted where water problems may occur.

The sensor should be located 6-8 feet (2 to 2.5 meters) from the environmental control unit in a wet trap or near a floor drain. It should not be mounted directly under the unit. Wire the sensor to unit using NEC Class 2, 24 volt wiring. Run wires to the terminal strip on the wire raceway in the compressor compartment and connect them to terminals 24 and 50-56.

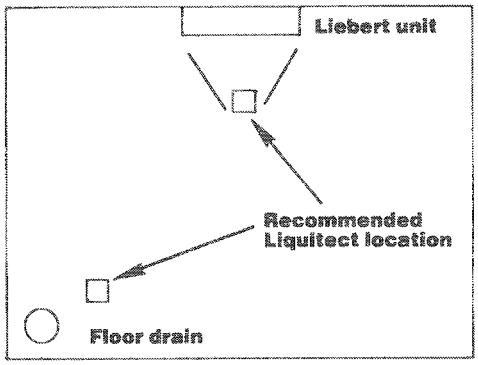

Figure 6-1. Recommended Liquid Sensor Locations

Remote Shutdown

A connection point is provided for customer supplied remote shutdown devices. This terminal strip is located at the top of upflow units, and at the base of downflow units. Terminals 37 and 38 on the terminal strip are jumpered when no remote shutdown device is installed.

6.2 FILTERS

Filters are usually the most neglected item in an environmental control system. To maintain efficient operation, they should be checked monthly and changed as required. Because replacement intervals vary with environmental condition and filter type, each unit is equipped with a filter clog switch. This warns of restricted air flow through the filter compartment by activating the Change Filter alarm.

Turn power off before replacing filters.

Challenger 3000 filters are 28-1/2" by 29-1/2", either 2" or 4" thick, plus an optional 2" thick prefilter. The filter is replaced from the front of the unit. On upflow units, the filter is vertical, in front of the lower compartment. Pull the filter out toward you to remove it. On downflow units, the filter is horizontal, above the electrical panel. Slide the filter out toward you to remove it.

After replacing the filter(s), test the operation of the filter clog switch. Turn the adjusting screw counter clockwise to trip the switch — this will energize the Change Filter alarm. To adjust the switch proceed as follows: With the fan running, set the switch to energize the light with clean filters. The unit panels must all be in place and closed to accurately find this point. Then turn the adjusting knob 1 turn clockwise, or to the desired filter change point.

6.3 BLOWER PACKAGE

Periodic checks of the blower package include: belt, motor mounts, fan bearings, and impellers.

6.3.1 Fan Impellers and Bearings

Fan impellers should be periodically inspected and any debris removed. Check to see if they are tightly mounted on the fan shaft. Rotate the impellers and make sure they do not rub against the fan housing.

Bearings used on the units are permanently sealed and self-lubricating. They should be inspected for signs of wear when belt is adjusted. Shake the pulley and look for movement in the fan shaft. If any excessive movement is noticed, bearings should be replaced. However, the cause of the wear must be determined and corrected before returning the unit to operation.

6.3.2 Belt

The drive belt should be checked monthly for signs of wear and proper tension. Pressing in on belts midway between the sheave and pulley should produce from 1/2" to 1" (12 to 25 mm) of movement. Belts that are too tight can cause excessive bearing wear.

Belt tension can be adjusted by raising or lowering the fan motor base. Loosen nut above motor mounting plate to remove belt. Turn nut below motor mounting plate to adjust belt tension. If belt appears cracked or worn, it should be replaced with a matched belt (identically sized). With proper care, a belt should last several years.

NOTE
After adjusting or changing the belt, always be certain that motor base nuts are tightened. The bottom adjustment nut should be finger tight. The top locking nut should be tightened with a wrench.

6.3.3 Air Distribution

All unit models are designed for constant volume air delivery. Therefore any unusual restrictions within the air circuit must be avoided. Refer to Table 6-1 for recommended free area for proper air flow.

Table 6.1. Recommended Free Area ft² (m²) for Grilles or Perforated Panels at output velocities of 550 and 600 f.p.m. (2.8 and 3.1 m/s)

Model	550 F.P.M.	2.8 m/s	600 F.P.M.	3.1 m/s
60 Hz Units				
3 Ton	2.5	(0.22)	2.3	(0.21)
5 Ton	3.8	(0.34)	3.5	(0.33)
50 Hz Units				
3 Ton	2.9	(0.27)	2.6	(0.24)
5 Ton	3.5	(0.33)	3.3	(0.31)

Grilles used in raised floors vary in size, the largest being 18" x 6" (46 cm x 15 cm). x . This type of grille has approximately 56 in.² (361 cm²) of free area. Perforated Panels are usually 2' x 2' (61 cm x 61 cm) and have a nominal free area of approximately 108 to 144 inches² (697 to 929 cm²).

NOTE
Absolutely avoid any underfloor restrictions such as clusters of cables or piping. Whenever possible, cables and piping should be run parallel to the air flow. Never stack cables or piping.

6.4 REFRIGERATION SYSTEM

Each month the components of the refrigeration system should be inspected for proper function and signs of wear. Since in most cases evidence of malfunction is present prior to component failure, periodic inspections can be a major factor in the prevention of most system failures.

Refrigerant lines must be properly supported and not allowed to vibrate against ceilings, floors, or the unit frame. Inspect all refrigerant lines every six months for signs of wear and proper support. Also inspect capillary and equalizer lines from the expansion valve and support as necessary.

Each liquid line has a sight glass that indicates liquid refrigerant flow and the presence of moisture. Bubbles in the sight glass indicate a shortage of refrigerant or a restriction in the liquid line. The moisture indicator changes from green to yellow when moisture is present in the system.

6.4.1 Suction Pressure

Suction pressure will vary with load conditions. The low pressure switch will shut the compressor down if suction pressure falls below the cut-out setting. High suction pressure reduces the ability of the refrigerant to cool compressor components and can result in compressor damage. Minimum (pressure switch cut-out setting) and maximum (design operating) suction pressures are in Table 6-2.

Table 6-2. Suction Pressures

System	Minimum PSIG (kPa) R-22		Maximum PSIG (kPa) R-22	
Air FSC	15	(103)	90	(620)
Flood back head pressure control	20	(137)	90	(620)
Water Cooled	20	(137)	90	(620)
Glycol Cooled	20	(137)	90	(620)

6.4.2 Discharge Pressure

Discharge Pressure can be increased or decreased by load conditions or condenser efficiency. The high pressure switch will shut the compressor down at its cut-out setting. Refer to Table 6-3.

Table 6-3. Discharge Pressures

System Design	PSIG	(kPa)
Air Cooled	260	(1795)
Water Cooled 65°F to 75°F water (18 to 24°C)	210	(1450)
85°F water (29°C)	225	(1550)
Glycol Cooled	295	(2035)
Maximum	330	(2275)
High Pressure Cut-Out	360	(2480)

6.4.3 Superheat

Superheat can be adjusted by the Thermostatic Expansion Value (TEV).

To determine superheat:

1. Measure the temperature of the suction line at the point the TEV bulb is clamped.
2. Obtain the gauge pressure at the compressor suction valve.
3. Add the estimated pressure drop between bulb location and suction valve.
4. Convert the sum of the two pressures to the equivalent temperature.
5. Subtract this temperature from the actual suction line temperature. The difference is superheat.

6.4.4 Thermostatic Expansion Valve

Operation

The thermostatic expansion valve performs one function. It keeps the evaporator supplied with enough refrigerant to satisfy load conditions. It does not effect compressor operation.

Proper valve operation can be determined by measuring superheat. If too little refrigerant is being fed to the evaporator, the superheat will be high; if too much refrigerant is being supplied, the superheat will be low. The correct superheat setting is between 10 and 15°F (5.6 and 8.3°C).

Adjustment

To adjust the superheat setting, proceed as follows:

1. Remove the valve cap at the bottom of the valve.
2. Turn the adjusting stem counter-clockwise to lower the superheat.
3. Turn the adjusting stem clockwise to increase the superheat.

NOTE
Make no more than one turn of the stem at a time. As long as thirty minutes may be required for the new balance to take place.

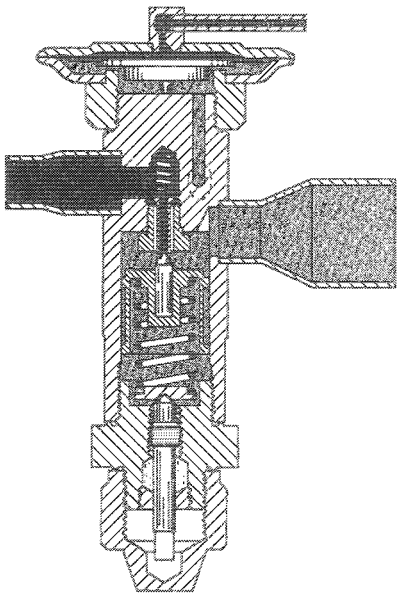

Figure 6-2. Typical Valve Cross Section

6.4.5 Hot Gas Bypass Valve

Operation

The hot gas bypass is inserted between the compressor discharge line and the leaving side of the expansion valve through the side outlet distributor (refer to Figure 6-3). The system, with normal operation when the evaporator is under full load, will maintain enough pressure on the leaving side of the hot gas valve to keep the valve port closed.

If the load on the evaporator decreases, the evaporator will get colder. When the coil is too cold, the internal pressure in the evaporator drops and allows the hot gas bypass valve to open. Hot gas then mixes with the liquid coolant on the discharge side of the expansion valve raising the temperature and pressure in the evaporator. The net result is a reduction in the cooling capacity of the unit to match the load.

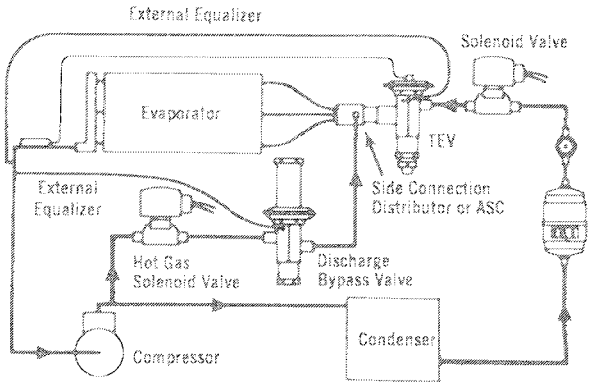

Figure 6-3. Hot Gas Bypass

Adjustment

Upon deciding what evaporator temperature is desired, the following procedure should be used to adjust the hot gas bypass valve:

1. Install the suction and discharge pressure gauge.
2. Adjust temperature setpoint to call for cooling so that the refrigeration compressor will run.
3. Remove the TOP adjusting nut from the valve.
4. Insert an Allen wrench in the brass hole at top of valve in adjusting port, and turn CLOCKWISE if a higher evaporator temperature is required.
5. After obtaining the suction pressure required, reinstall cap tightly making sure there are no leaks.
6. Let the evaporator operate for approximately 10 to 15 minutes to make sure the suction pressure is within the range desired.
7. There will be a fluctuation of approximately 3 to 6 PSIG (21 to 41 kPa) on the evaporator due to the differential on the hot gas bypass.
8. Return temperature setpoint to desired number.

6.4.6 Air Cooled Condenser

Restricted airflow through the condenser coil will reduce the operating efficiency of the unit and can result in high compressor head pressure and loss of cooling.

Clean the condenser coil of all debris that will inhibit air flow. This can be done with compressed air or commercial coil cleaner. Check for bent or damaged coil fins and repair as necessary. In winter, do not permit snow to accumulate around the sides or underneath the condenser.

Check all refrigerant lines and capillaries for vibration isolation. Support as necessary. Visually inspect all refrigerant lines for signs of oil leaks.

Checking Refrigerant Charge (Lee-Temp/ Flood Back Head Pressure Control)

The system refrigerant level must be periodically checked. This is easily done by following the procedure below.

1. Adjust temperature setpoint in the unit so that the compressor will run continuously.
2. The refrigerant level is visible through two sight glasses on the receiver, and will vary with ambient temperature.
   a. 40°F (4.4°C) and lower — Midway on the bottom sight glass.
   b. 40 to 60°F (4.4 to 15.6°C) — Bottom sight glass should be clear with liquid.
   c. 60°F (15.6°C) and above — Midway on the top sight glass.
3. Return temperature setpoint to desired number.

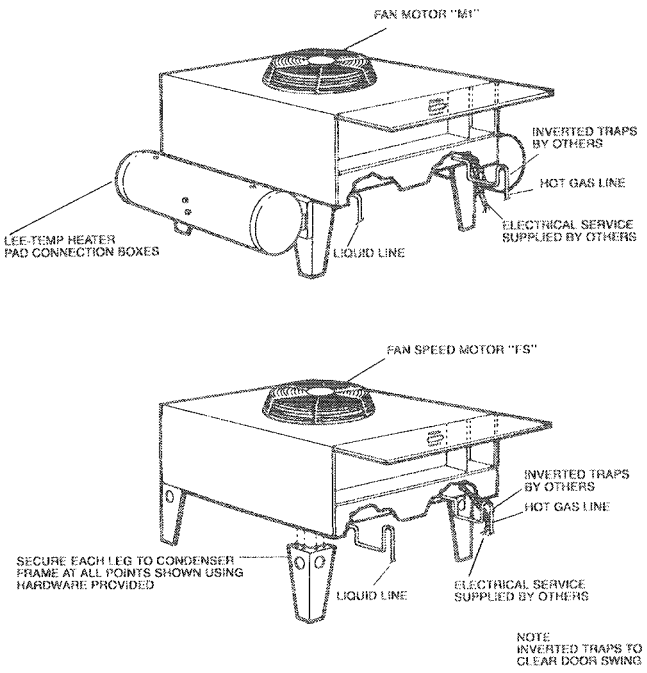

Figure 6-4. Outdoor Fan / Condenser Configuration

6.4.7 Water/Glycol Cooled Condensers

Coaxial Condenser

Each water or glycol cooled module has a coaxial condenser which consists of a steel outside tube and a copper inside tube.

Coaxial condensers do not normally require maintenance or replacement if the water supply is clean. If your system operates at high head pressure with reduced capacity, and all other causes have been eliminated, the coaxial condenser may be obstructed and needs to be replaced.

Regulating Valve

The water regulating valve automatically regulates the amount of fluid necessary to remove the heat from the refrigeration system, permitting more fluid to flow when load conditions are high and less fluid to flow when load conditions are low. The valve consists of a brass body, balance spring, valve seat, valve disc holders, capillary tube to discharge pressure, and adjusting screw.

Standard Valve — 150 psig system

Adjustment

The valve may be adjusted with a standard refrigeration service valve wrench or screw driver. Refer to Table 6-3 for recommended refrigerant pressures.

To lower the head pressure setting, turn the square adjusting screw clockwise until the high pressure gauge indicates the desired setting.

To raise the head pressure setting, turn the adjusting screw counterclockwise until the desired setting is obtained.

Manual Flushing

The valve may be flushed by inserting a screw driver or similar tool under the two sides of the main spring and lifting. This action will open the valve seat and flush any dirt particles from the seat. If this fails, it will be necessary to disassemble the valve and clean the seat.

High Pressure Valve — 300 psig system

Adjustment

The valve may be adjusted using a 1/8" diameter rod. Turn adjusting collar nut counterclockwise to raise head pressure. Turn it clockwise to lower head pressure. Rotation directions are as viewed from top of valve spring housing.

Manual Flushing

The valve may be flushed by rotating the socket head screw clockwise. This screw must be in the OUT position (counterclockwise) for normal valve operation.

Valve Disassembly

1. Shut off the water supply by using isolating valves.
2. Relieve the tension on the main spring by turning the adjusting screw (or collar) as far as it will go (provide a container to catch water below the valve).
3. Remove four screws extending through the main spring housing.
4. Remove the center assembly screws for access to all internal parts.
5. Clean the seat if possible. If the seat is pitted or damaged, replace the valve rubber disc and valve seat.
6. After valve is reassembled check for leaks.
7. Readjust head pressure control.

Testing Function of Valve

When the refrigeration system has been off for approximately 10 to 15 minutes, the water flow should stop.

If the water continues to flow, the valve is either improperly adjusted (with head pressure too low) or the pressure sensing capillary is not connected properly to the condenser.

Glycol Solution Maintenance

It is difficult to establish a specific schedule of inhibitor maintenance since the rate of inhibitor depletion depends upon local water conditions. Analysis of water samples at time of installation and every six (6) months should help to establish a pattern of depletion. A visual inspection of the solution and filter residue is often helpful in judging whether or not active corrosion is occurring.

The complexity of water caused problems and their correction makes it important to obtain the advice of a water treatment specialist and follow a regularly scheduled maintenance program. It is important to note that improper use of water treatment chemicals can cause problems more serious than using none.

Proper inhibitor maintenance must be performed in order to prevent corrosion of the glycol system. Consult glycol manufacturer for testing and maintenance of inhibitors. Do not mix products from different manufactures.

6.4.8 Compressor Replacement

Infrequently a fault in the motor insulation may result in a motor burn, but in a properly installed system burnouts rarely occur. Of those that do, most are the effects of mechanical or lubrication failures, resulting in the burnout as a secondary consequence.

If problems that can cause compressor failures are detected and corrected early, a large percentage can be prevented. Periodic maintenance inspections by alert service personnel on the lookout for abnormal operation can be a major factor in reducing maintenance costs. It is easier and far less costly to take the steps necessary to ensure proper system operation than it is to allow a compressor to fail and require replacement.

When troubleshooting a compressor, check all electrical components for proper operation.

1. Check all fuses and circuit breakers.
2. Check Hi-Lo Pressure switch operation.
3. If a compressor failure has occurred, determine whether it is an electrical or mechanical failure.

Mechanical Failure

A mechanical compressor failure will be indicated by no burned odor. The motor will attempt to run. If you have determined that a mechanical failure has occurred, the compressor must be replaced.

If a burnout does occur, correct the problem that caused the burnout and clean the system. It is important to note that successive burnouts of the same system are usually caused by improper cleaning.

Electrical Failure

An electrical failure will be indicated by a distinct pungent odor. If a severe burnout has occurred, the oil will be black and acidic.

In the event that there is an electrical failure and a complete burnout of the refrigeration compressor motor, the proper procedures must be performed in order to clean the system to remove any acids that would cause a future failure.

CAUTION
Damage to a replacement compressor caused by improper system cleaning constitutes abuse under the terms of the warranty, and the WARRANTY WILL BE VOID.

There are two kits that can be used with a complete compressor burnout - Sporlan System Cleaner and Alco Dri-Kleener. Follow the manufacturer's procedure.

CAUTION
Avoid touching or contacting the gas and oils with exposed skin. Severe burns will result. Use long rubber gloves in handling contaminated parts.

Compressor Replacement Procedure

Replacement compressors are available from your Liebert supplier. They will be shipped in a reusable crate to the job site as required by the service contractor.

Upon shipping a replacement compressor, the service contractor will be billed in full for the compressor until the replacement has been returned to the factory.

The compressor should be returned in the same container used for shipping to the job. The possible damage causes or conditions that were found should be recorded by marking the compressor return tag.

1. Disconnect power.
2. Attach suction and discharge gauges to access fittings.
3. Recover refrigerant using standard recovery procedures and equipment. Use a filter-drier when charging the system with recovered refrigerant.

   CAUTION
   Do not loosen any refrigeration or electrical connections before relieving pressure.

   NOTE
   Release of refrigerant to the atmosphere is harmful to the environment and is unlawful. Refrigerant must be recycled or discarded in accordance with federal, state, and local regulations.

4. Front seat service valves to isolate the compressor. Reclaim charge from compressor.
5. Remove service valves, pressure switch capillaries, and disconnect all electrical connections.
6. Remove failed compressor.

   CAUTION
   A scroll compressor must rotate in the proper direction. Record compressor motor connections when removing failed compressor. Wire the replacement compressor motor the same way to maintain proper rotation direction.

7. Install replacement compressor and make all connections.
8. Pressurize and leak test the system at approximately 150 PSIG (1034 kPa) pressure.
9. Follow manufacturer's instructions for clean out kits.
10. Connect a vacuum pump to both the high and low sides of the system through properly sized connections. Evacuate the system twice to 1500 microns, and the third time to 500 microns. Break the vacuum each time with dry nitrogen to 2 PSIG (13.8 kPa).
11. Charge the system with refrigerant (R-22) based on requirements of the evaporator, condensing unit, and lines. Refer to the installation manual or the unit nameplate.
12. Apply power and operate the system. Check for proper operation. Refer to Table 6-3 for design pressures.

6.5 HUMIDIFIER

6.5.1 Infrared Humidifier

During normal humidifier operation, deposits of mineral solids will collect in the humidifier pan. This should be cleaned out periodically to ensure efficient operation. Each water supply has different characteristics, so time interval between cleanings must be determined locally. A monthly check (and cleaning if necessary) is recommended.

Removing the Pan

To remove humidifier pan, first open disconnect switch and open front panel. Allow time for pan and water to cool. Unlatch front retainer clip (or remove screw from bracket on some units). Pull pan forward. Remove stand pipe to allow pan to drain. Disconnect drain line. Pull pan forward to remove it.

CAUTION
Before removing pan, be sure power to unit is disconnected and water in humidifier pan is no hotter than lukewarm.

Cleaning the Pan

An autoflush system can greatly increase the time between cleanings, but does not eliminate the need for periodic checks and maintenance.

Scale on the side and bottom can be loosened with a stiff brush. Flush with water and replace pan in humidifier.

Changing Humidifier Lamps

1. Open disconnect switch.
2. Open front panel.
3. Remove screws securing line voltage compartment cover, then remove the cover.
4. In line voltage compartment, disconnect one end of the purple jumpers, then locate the burned out bulb with a continuity meter.
5. Remove humidifier pan. Refer to Removing the Pan (above).
6. Remove lamp brackets (2) under lamps.

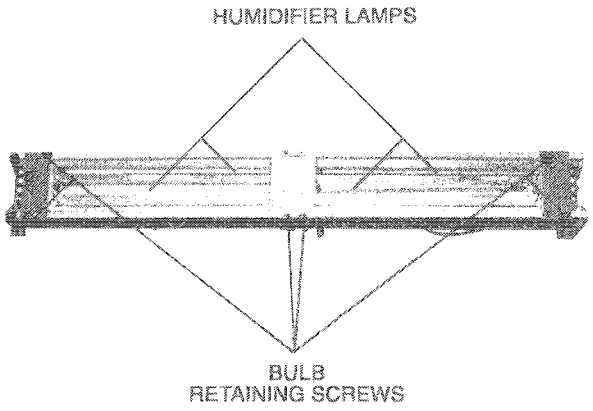

Figure 6-5. Infrared Humidifier Lamps

7. Loosen two screws securing bulb wires to junction block.
8. Pull bulb straight down.
9. Replace bulb. Wrap wires once loosely around bulb. This will support the bulb and also allow for thermal expansion. Make sure lamp wires are secure in junction block.

   CAUTION
   Do not touch the quartz lamps with your bare hands. Oily deposits such as fingerprints will severely shorten bulb life. Use clean cotton gloves at all times.

10. Reverse steps 1-6 to reassemble.

Autoflush Infrared Humidifier Cleaning System

NOTE
To operate properly, the Autoflush Humidifier requires a water source that can deliver at least 1 gpm (0.063 l/s) with a minimum pressure of 20 psig (138 kPa).

The autoflush system will periodically flush the humidifier pan with water to prevent the buildup of water minerals due to saturation. Because water conditions vary, the amount of water flushing through the system may be programmed to match local needs.

Water amounts between 110% and 250% of the amount needed for humidification may be selected (110% to 500% with Advanced Controls). Operation of the flushing system is then automatic and no further adjustments need to be made.

Autoflush Operation

The operation of the autoflush is divided into four steps beginning with a call for humidification.

1. If the humidifier has not been activated for over 30 hours, the autoflush will flow water into the pan for about 30 seconds. This will provide a minimum amount of water in the pan and prevent heat damage to the humidifier pan. Humidifier lamps are OFF.
2. If the humidifier has been activated within the last 30 hours, Step 1 is bypassed. The autoflush will flow water into the pan for about 4 minutes. The humidifier lamps are on and the humidifier is operational during this period. When the pan is filled (the fill cycle has timed out), the water make-up valve is closed.
3. The water make-up valve remains OFF and the humidifier lamps are on for a maximum of 9-1/2 minutes.

4. After the 9-1/2 minute time delay, the autoflush adds water to the pan to replenish the water used in humidification and flush the pan of mineral solids. This amount of water is adjustable from 110% to 250% in increments of 10% (110% to 500% with Advanced Controls). At the end of this cycle, the make-up valve is closed. Steps 3 and 4 repeat as long as humidification is required.

Autoflush Controls

With Standard Controls the autoflush is programmed by using the numeric display and the control buttons just as the temperature and humidity setpoints are programmed. Use the ADV button to select Humid Water Rate. The numeric display will indicate the current Humidifier Water rate. Use the up and down buttons to select the desired flush rate. Flush rates are displayed as 11 to 25 in increments of 1. Selecting 15 would program the microprocessor for 150% of the amount of water needed for humidification.

For Advanced Controls, use the LCD display, menu, and keys on the front control panel.

6.5.2 Steam Generating Humidifier

Steam generating humidifiers are designed to operate in voltage ranges from 200 to 575 volts and generate 11 pounds (5 kg) of steam per hour. These humidifiers operate efficiently over a wide range of water quality conditions and automatically adjust to changes in the conductivity of water. The humidifiers drain and refill to maintain an amperage setpoint and alert the operator when the humidifier canister needs to be replaced. The humidifier is located in the lower section of upflow units, and in the middle section of downflow units.

Operation

1. During start-up, when the humidity control calls for humidification, the fill valve opens and allows water to enter the canister. When the water level reaches the electrodes, current flows and the water begins to warm. The canister fills until the amperage reaches the setpoint and the fill valve closes. As the water warms, its conductivity increases and the current flow, in turn, rises. If the amperage reaches 115% of the normal operating amperage, the drain valve opens and flushes some of the water out of the canister. This reduces electrode contact with the water and lowers the current flow to the amperage setpoint. Boiling soon commences, and the canister operates normally.

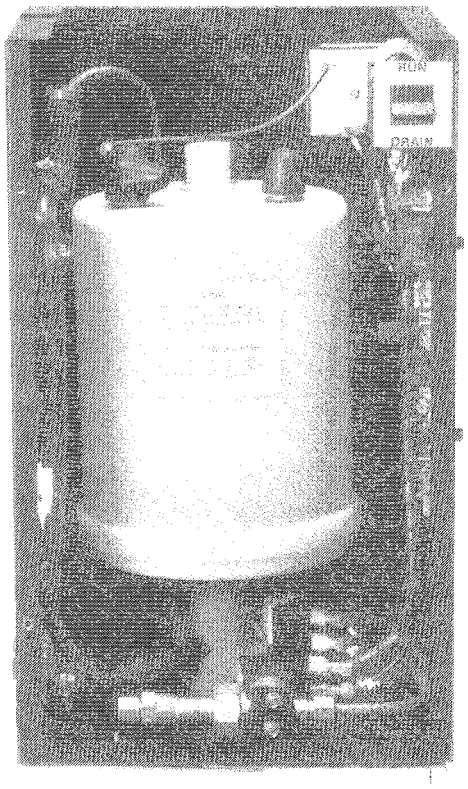

Figure 6-6. Steam Generating Humidifier

2. If the conductivity of the water is low, the canister fills and the water level reaches the canister full electrode before the amperage setpoint is reached. The humidifier stops filling to prevent overflow. Boiling should commence in time. As water is boiled off, the mineral concentration in the canister increases and current flow also increases. The canister eventually reaches full output and goes to normal operation. No drain is permitted until then.

3. When full output is reached the circuit board starts a time cycle which is factory set at 60 seconds. During this repeating time cycle, the fill valve will open periodically to replenish the water being boiled off and maintain a "steady state" output at the set point. The amperage variance will depend on the conductivity of the water.

4. After a period of time, the mineral concentration in the canister becomes too high. When this occurs, the water boils too quickly. As the water quickly boils off and less of the electrode is exposed, the current flow decreases. When the current crosses the low threshold point (factory set at 90%) before the end of the time cycle, the drain valve opens, draining the mineral laden water out and replacing it with fresh water. This lowers the mineral concentration and returns the canister to "steady state" operation and prolongs canister life. The frequency of drains depends on water conductivity.

5. Over a period of time, the electrode surface will become coated with a layer of insulating material, which causes a drop in current flow. As this happens, the water level in the canister will slowly rise exposing new electrode surface to the water to maintain normal output. Eventually, the steady state water level will reach the canister full electrode and indicate so by activating the canister full alarm. At this point, all of electrode surface has been used up and the canister should be replaced.

6. After the entire electrode surface has been coated, the output will slowly begin to fall off. This usually occurs in the last several hours of electrode life and should allow enough time to schedule maintenance. During these last hours, the mineral concentration can increase. If the mineral concentration is too high, arcing can occur. If the electrodes start to arc, turn off the humidifier immediately and replace the canister with the identical part.

Controls

The humidifier RUN/DRAIN switch is located at the upper right of the humidifier assembly. This switch should be in the RUN position when the humidifier is in normal operation, and in the DRAIN position when a manual drain sequence is required. The electronic control board for the humidifier is located on the right side of the humidifier assembly. When the main unit is energized, power is available to the humidifier circuits.

Replacing the Canister

Over a period of operation, the humidifier electrodes become coated with mineral solids. This coating insulates the electrodes and decreases the current flow. To maintain humidifier capacity, the water level slowly rises to expose fresh electrode. Eventually, the entire electrode becomes coated and the water level reaches the top. At this point, the canister full alarm is activated and the output begins to fall. When this happens, it is necessary to replace the full canister.

To replace the canister:

1. Turn off the humidifier by lowering the humidity setpoint below the ambient humidity level. Record the original setpoint.

2. Place the RUN/DRAIN switch in the DRAIN position to drain the water from the canister.

3. Return the RUN/DRAIN switch to the RUN position after the canister has drained.

   WARNING
   TO AVOID A SHOCK HAZARD, ALL POWER TO THE UNIT MUST BE DISCONNECTED BEFORE PROCEEDING WITH THE CANISTER REPLACEMENT PROCEDURE.

4. Turn OFF the power at the main unit.

5. Remove the cover from the humidifier cabinet.

   CAUTION
   The canister and steam hose may be hot! Allow time for the humidifier to cool before replacing parts.

6. Locate the power wires to the steam canister. They are connected to the canister with 1/4" quick connects. Make note of the wiring configuration before removing any wires. Refer to schematic on unit. Slide the rubber boot back to expose the connections. Remove the three power wires and the two canister full wires. Do not loosen the screws that secure the electrodes.

7. Loosen the steam outlet hose clamp and slide the steam hose away from the canister top fitting.

8. The canister is now ready to be removed.

   Pull the canister straight up and out of the cabinet toward you.

9. Replace the canister with the part indicated in Table 6-4.

Table 6-4. Humidifier Canister Part Numbers

Part Number	Voltage	Capacity lbs/hr	(kg/hr)
136798P1	200-460*	11	(5)
136798P2	380-575	11	(5)

* Can operate on 575 V unit with transformer.

10. Replace the canister by reversing the above procedure. Make special note of the following:

    NOTE
    When replacing the canister, make sure the two "O" rings are lubricated and properly seated on the bottom neck.

    NOTE
    When replacing the wiring, connect the red wire from terminal #1 on the interface to the red top terminal on the canister. It is in the middle of a group of three terminals. The black wire from terminal #2 on the interface connects to the power terminal farthest from the red terminal/wire. The power wire to this terminal is routed through the current sensing coil.

    NOTE
    When replacing the canister, always check the fill and drain solenoids for proper operation.

Circuit Board Adjustments

WARNING
CIRCUIT BOARD ADJUSTMENT SHOULD BE PERFORMED BY QUALIFIED PERSONNEL ONLY. HAZARDOUS VOLTAGES ARE PRESENT IN THE EQUIPMENT THROUGHOUT THE PROCEDURE. USE EXTREME CAUTION. IF DESIRED, POWER MAY BE DISCONNECTED PRIOR TO THE PROCEDURE.

Humidifier operation is governed by the humidifier control board. This board is located on the right aside of the humidifier compartment. There are three potentiometers mounted on the board. These pots can be used to adjust for extreme water conductivity conditions and capacity.

The "%" pot controls the amperage at which the drain will energize. The pot is clearly marked in percentages. This adjustment is factory set at 90%, which indicates that the unit will drain when the amperage falls off to 90% of the capacity setpoint. Raising the value increases the frequency of drain cycles. Lowering the value decreases the frequency of drain cycles. The frequency should be increased for highly conductive water and decreased for less conductive water. If adjustment is necessary, and a change of three to four percent in either direction does not permit normal operation of the unit, consult your Liebert supplier.

The pot marked "SEC" controls the duration of the drain cycle. The pot is clearly marked in seconds. This adjustment is factory set at 60 seconds and should not be readjusted without consulting your Liebert supplier.

The pot marked "CAP ADJ" is factory set at 100%. The maximum capacity is determined by a fixed resistor (R4) which is factory selected based on unit voltage.

Drain Tempering Feature

All units are equipped with a drain tempering feature which mixes cold fill water with hot drain water to protect drain piping. This feature can lower drain water temperature to as low as 140°F, depending on water pressure. To deactivate this feature, remove diode from socket CR18 on the circuit board (lower left, above LED).

TABLE OF CONTENTS — SECTION 7

SECTION 7 — TROUBLESHOOTING - ALL SYSTEMS

SECTION 7 TROUBLESHOOTING - ALL SYSTEMS

Use this section to assist in troubleshooting your unit. Also refer to the alarms section. Suggestions are grouped by product function for convenience.

WARNING
Only qualified personnel should perform service on these units. Lethal voltage is present in some circuits. Use caution when troubleshooting with power on. Disconnect and lock out power before replacing components. Use caution and standard procedures when working with pressurized pipes and tubes.

CAUTION
When using jumpers for troubleshooting, always remove jumpers when maintenance is complete. Jumpers left connected could override controls and cause equipment damage.

SYMPTOM	POSSIBLE CAUSE	CHECK OR REMEDY
	7.1 BLOWER	
Blower will not start	No main power	Check L1, L2 and L3 for rated voltage.
	Blown fuse or tripped circuit breaker (CB)	Check fuses or CBs to main fan.
	Overloads tripped	Push reset button on main fan overload. Check amp draw.
	No output voltage from transformer	Check for 24 VAC between P24-2 and P24-1. If no voltage, check primary voltage.
	Control fuse blown or circuit breaker tripped	Check for 24 VAC between P4-4 and E1. If no voltage, check for short. Replace fuse or reset circuit breaker.
	Start switch SS not making contact (SM only)	Jumper P9-1 to P9-2. Unit should start. If unit stops after jumper is removed, replace SS.
Blower runs but controls will not operate	Relay R1 not making contact (Standard Controls only)	Check for 24 VAC between P36-9 and P36-10. If voltage is not present, R1 is not receiving power.
		Check air switch. Jumper P36-4 to P36-7. If R1 closes, air switch is not closing (check for blower rotation, loose wiring, and pinched tubing). Remove jumper.

SYMPTOM	POSSIBLE CAUSE	CHECK OR REMEDY
Blower runs but controls will not operate	Relay R1 not making contact (Standard Controls only)	Check for 24 VAC between P4-4 and E1. If the voltage is present and R1 is not making contact, replace R1.
7.2 CHILLED WATER		
Chilled water or hot water/steam valve not opening	Motor operates but valve won't open	Check linkage for adjustment and be sure that it is tight on the valve.
Modulating Motors	No 24 VAC power to motor	Check TR to TR on motor for 24 VAC.
	No signal from control	Check DC voltage on printed circuit board in motor. Terminal No. 1 is ground and No. 3 is positive. DC voltage should vary from 0.8 to 2.0 VDC or above as temperature control is varied below room temperature on cooling valve or above room temperature on heating valve.
	Motor not working	Remove wires on terminal No. 1 and No. 3 from the motor (do not short). With 24 VAC power from TR to TR, jumper terminal 1 and 2 on motor to drive open. Remove jumper to drive closed. If motor fails to work, replace it.
Actuator Motors	No 24 VAC power to motor	Check for 24 VAC between P22-3 and P22-5 (open), or P22-1 and P22-5 (closed).
7.3 COMPRESSOR AND REFRIGERATION SYSTEM		
Compressor will not start	Power off	Check main switch, fuses or CBs, and wiring.
	Current overload open	Reset manually.
	Loose electrical connections	Tighten connections.
	Compressor motor burned out	Check and replace compressor if defective.
Compressor will not operate, contactor not pulling in	No call for cooling	Check monitor status.
	Solenoid valve not energizing	Hold screwdriver over solenoid and check for magnetic field. This indicates solenoid is energized.
	Low pressure switch not making contact	Check gas pressure—manually energize low pressure switch.

SYMPTOM	POSSIBLE CAUSE	CHECK OR REMEDY
Compressor will not operate, contactor not pulling in	High pressure switch open	Reset switch. Refer to other refrigeration troubleshooting suggestions.
Compressor contactor pulled in but compressor will not operate	Blown fuse or tripped CB	Check for line voltage after fuses or CBs, and after contactors.
Compressor runs for three minutes then stops; contactor drops out	Low pressure switch not closing	Check for low gas pressure. Compressor is running on Positive Start Kit (air cooled systems only).
	Solenoid not opening	Check magnetic field to see if energized.
High discharge pressure	Dirty condenser or drycooler fins	Clean coil.
	Condenser equipment not operating	Check operation.
	High refrigerant charge	Check refrigerant charge.
	Hot gas bypass valve adjusted improperly	Adjust properly.
	Water regulating valve adjusted improperly	Adjust properly.
Low discharge pressure	Excessive water flow through condenser	Adjust water regulating valve.
	Suction service valve partially closed	Open the valve.
	Faulty head pressure control valve or condenser fan speed control	Replace if defective.
	Compressor rotation in reverse direction	Check for proper power phase wiring to unit and to compressor motor.
Low suction pressure	Insufficient refrigerant in system	Check for leaks, repair, and add refrigerant.
	Dirty air filters	Change filters.
	Plugged filter-drier	Replace filter.
	Improper superheat adjustment	Reset expansion valve for 10-15°F superheat.
	Defective expansion valve sensing element	Replace element.
	Poor air distribution	Check duct work for closed dampers. Check for underfloor restrictions at or near the unit.

SYMPTOM	POSSIBLE CAUSE	CHECK OR REMEDY
Low suction pressure	Low condensing pressure	Check head pressure control device.
	Slipping belts	Inspect and adjust.
Flooding	Defective or improperly set expansion valve	Increase superheat or replace valve.
	Evaporator fan motor or belt problem	Correct problem or replace fan motor and/or belt.
	Low condensing pressure	Check head pressure control device.
	Slipping belts	Inspect and adjust.
Low compressor capacity or inability to pull down system	Leaking liquid line solenoid valve or dirt in valve	Replace valve if clean; clean out valve if dirty.
Compressor noisy	Loose compressor or piping support	Tighten clamps.
	Compressor rotation in reverse direction	Check for proper power phase wiring to unit and to compressor motor.
Pipe rattle	Loose pipe connections	Check pipe connections.
Compressor running hot	Compression ratio too high	Check setting of high and low pressure switches. Check condenser — is it plugged? Check that all evaporator and condenser fans are operating properly.
Compressor cycles intermittently	Low-pressure switch erratic in operation	Check tubing to switch to see if clogged or crimped. Check for proper switch operation.
	Insufficient refrigerant in system	Check for leaks, fix, and add refrigerant.
	Suction service valve closed	Open valve.
	Insufficient water flowing through condenser or clogged condenser, or dirty air cooled condenser coils	Adjust water regulating valve to condenser. Flush the condenser.
	Discharge service valve not fully open	Open valve.
Compressor continually cycles	Faulty low pressure switch	Repair or replace.
	Dirt or restriction in tubing to pressure stat	Check and clean tubing.
	Defective liquid line solenoid valve	Check valve and solenoid operator; replace if necessary.
	Plugged filter-drier	Replace filter.

SYMPTOM	POSSIBLE CAUSE	CHECK OR REMEDY
Compressor motor protectors tripping or cycling	High discharge pressure	Check for loss of condenser water or blocked condenser fan or coil.
	High suction temperature	Reduce suction temperature by expansion valve adjustment or provide desuperheating.
	Loose power or control circuit wiring connection	Check all power and control circuit connections.
	Defective motor	Check for motor ground or short. Replace compressor, if either condition is found.
Compressor cycles on locked rotor	Low line voltage	Check line voltage and determine location of voltage drop.
	Compressor motor defective	Check for motor winding short or ground.
	Single phasing	Check voltage across all 3 legs at contactor. Correct source of problem.
Motor burnout	Check control panel for welded contactor contacts or welded overload contacts	Replace defective components.
7.4 DEHUMIDIFICATION		
No dehumidification	Control not calling for dehumidification	Check monitor status.
	Compressor contactor not pulling in	See Compressor Section.
	Compressor won't run; fuse blown or CB tripped	See Compressor Section. Check fuses or CBs and contacts. Check line voltage.
7.5 GLYCOL PUMPS		
Suddenly stops pumping	Clogged strainer or impeller	Clean out debris.
Suddenly slows pumping	Clogged impeller, diffuser, or line	Clean out debris and use strainer.
Excessive leakage around the pump shaft while operating	Worn seal or packing	Replace seal or packing.
Performance poor	Worn impeller or seal	Replace with new impeller or seal.
	Suction lift too high	Relocate pump closer to supply.
	Motor not up to speed; low voltage	Larger lead wires may be required. Check for proper line voltage (+/- 10%).
	Worn bearings	Replace pump.

SYMPTOM	POSSIBLE CAUSE	CHECK OR REMEDY
Noisy operation	Worn motor bearings	Replace pump.
	Low discharge head	Throttle discharge—improve suction conditions.
	Debris lodged in impeller	Remove cover and clean out.
	Cavitating pumps	Adjust system pressures.
7.6 HUMIDIFIER - INFRARED		
No humidification	Humidifier pan not filling	Check water supply.
		Check fill valve operation.
		Check drain stand pipe adjustment.
		Check for clogged water line filter.
	Control not calling for humidity	Check monitor status.
	Humidity contactor not pulling in	Check visually. If contactor is made, check line voltage after contactor and fuses or CBs.
		Check for open humidifier safety stat. Jumper between terminals P35-6 and P35-5. If contactor pulls in, replace safety. Remove jumper.
	Humidifier bulb burned out	Replace bulb. Loosen leads on old bulb. Trim excess lead length on new bulb to avoid shorts.
7.7 HUMIDIFIER - STEAM GENERATING		
False canister full indication	Foaming	Check drain valve to ensure that it drains freely. Check and replace if defective.
		Check water supply. If commercially softened, reconnect to raw water supply. If connected to hot water, reconnect to cold water.
Main 24 VAC fuse or circuit breaker trips	Shorts or loose connections	Check the wiring connections of the 24 VAC circuit.
	Faulty circuit board	Replace the circuit board.
	Faulty solenoid	Check for magnetic field at coil.
Main fuses blow approximately 15 seconds after unit is activated	Conductivity too high	Check amp draw of humidifier on start-up. If it exceeds rated amps, increase setting of the % pot on the circuit board.

SYMPTOM	POSSIBLE CAUSE	CHECK OR REMEDY
Main fuses blow when drain valve is activated	Mineral deposits obstruct drain valve	Check drain valve for obstructions and clean if necessary.
	Faulty solenoid	Check for magnetic field at coil.
	Faulty circuit board	Replace circuit board.
Unit ON, humidifier will not operate	Humidifier not receiving power	Verify that RUN/DRAIN switch is in the RUN position.
		Check fuses or CBs and replace or reset if necessary.
		Make sure molex connector is securely plugged into circuit board and that no wires are loose.
Contactor pulled in, but no water enters canister	No water available to unit	Check external shut-off valves.
	Clogged fill line strainer	Clean or replace fill line strainer.
	Wiring breaks or loose connections	Check for faulty wiring and loose connections.
	Faulty circuit board	Replace circuit board.
Water enters canister, but canister full circuit activates at a low water level	Foaming	Check drain valve and water supply.
	Canister full interface connections incorrect	Verify that the red wire from terminal #1 on the interface connects to the red top terminal on the canister. This is the one in the middle of a group of three terminals and is the high water sensor probe. Terminal #2 on the square block interface device must be connected to the power terminal block farthest from the red terminal wire. The power wire to this is routed through the current sensing coil.
	Full isolation has broken down	Remove red canister full wire from canister. If normal operation resumes, canister must be replaced. Remove the wire from terminal #3 on the interface. If normal operation resumes, canister full interface must be replaced.
	Drain assembly not operating freely	Check and replace coil or valve if necessary.
	Faulty circuit board	Replace circuit board.

SYMPTOM	POSSIBLE CAUSE	CHECK OR REMEDY
Canister fills but overflows	Canister full circuit does not activate	Check wiring of canister full interface. Replace circuit board.
Excessive arcing in the canister	Drain valve clogged or defective	Verify that drain valve operates freely when activated. Clean valve and replace coil or valve if defective. Flush canister several times and replace if arcing persists.
	Improper water supply	If water is commercially softened, reconnect humidifier to raw water supply, drain canister, and restart. If connected to hot supply, reconnect to cold water.
	Insufficient drain rate	Increase drain rate by adjusting % pot on circuit board above the preset 90% to roughly 92%.
	Excessive iron content in water	Analyze iron content of water. If it exceeds 0.1 mg/l, install a filter to remove iron from water supply.
On cold start-up, canister fills, high water alarm activates and humidifier fails to reach full amperage	Conductivity of water too low	Drain canister and add one Alka-Seltzer tablet to canister. Refill. Turn the % pot to roughly 60%. Restart humidifier. If amperage rises rapidly, it may be necessary to dilute the water to prevent blown fuses. If it rises too slowly, add another Alka-Seltzer tablet.
	Fill solenoid not closing tightly	If humidifier returns to canister full condition, verify that the fill solenoid closes tightly.
7.8 REHEAT		
Reheat will not operate; contactor not pulling in	Control not calling for heat	Check monitor status.
	Reheat safety stat open	Jumper between terminals P34-1 and P34-2. If reheat operates, safety is open. Remove jumper. Replace safety.
Reheat not operating; contactor pulling in	Heater burned out	Turn off power and check heater continuity with Ohm meter.

MONTHLY MAINTENANCE INSPECTION CHECKLIST

DATE: _____ PREPARED BY: _____

MODEL #: _____ SERIAL #: _____

Filters

- ☐ Restricted air flow
- ☐ Check filter switch
- ☐ Wipe section clean

Blower Section

- ☐ Impellers free of debris and move freely
- ☐ Check belt tension and condition
- ☐ Bearings in good condition
- ☐ Check fan safety switch operation
- ☐ Check pulleys and motor mounts

Compressor

- ☐ Check for leaks

Air Cooled Condenser (if applicable)

- ☐ Condenser coil clean
- ☐ Motor mounts tight
- ☐ Bearings in good condition
- ☐ Refrigerant lines properly supported

Steam Generating Humidifier

- ☐ Check canister for deposits
- ☐ Check condition of steam hoses
- ☐ Check water make–up valve for leaks

Infrared Humidifier

- ☐ Check pan drain for clogs
- ☐ Check humidifier lamps
- ☐ Check pan for mineral deposits
- ☐ Check water make–up valve for leaks

Refrigeration Cycle/Section

- ☐ Check refrigerant lines
- ☐ Check for moisture (sight glass)
- ☐ Check suction pressure
- ☐ Check head pressure
- ☐ Check discharge pressure
- ☐ Check hot gas bypass valve
- ☐ Check thermostatic exp valve

Air Distribution Section

- ☐ Restriction in grille free area

Refrigerant Charge

- ☐ Check refrigerant level

NOTES: _____

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SEMI-ANNUAL MAINTENANCE INSPECTION CHECKLIST

DATE: _____ PREPARED BY: _____

MODEL #: _____ SERIAL #: _____

Filters

- ☐ Restricted air flow
- ☐ Check filter switch
- ☐ Wipe section clean

Blower Section

- ☐ Impellers free of debris and move freely
- ☐ Check belt tension and condition
- ☐ Bearings in good condition
- ☐ Check fan safety switch operation
- ☐ Check pulleys and motor mounts

Compressor

- ☐ Check for leaks

Air Cooled Condenser (if applicable)

- ☐ Condenser coil clean
- ☐ Motor mounts tight
- ☐ Bearings in good condition
- ☐ Refrigerant lines properly supported

Water/Glycol Condenser (if applicable)

- ☐ Copper tube clean
- ☐ Water regulating valves function
- ☐ Glycol solution
- ☐ Check for water/glycol leaks

Glycol Pump

- ☐ Glycol leaks
- ☐ Pump operation

Steam Generating Humidifier

- ☐ Check canister for deposits
- ☐ Check condition of steam hoses
- ☐ Check water make-up valve for leaks

Infrared Humidifier

- ☐ Check pan drain for clogs
- ☐ Check humidifier lamps
- ☐ Check pan for mineral deposits
- ☐ Check water make-up valve for leaks

Refrigeration Cycle/Section

- ☐ Check refrigerant lines
- ☐ Check for moisture (sight glass)
- ☐ Check suction pressure
- ☐ Check head pressure
- ☐ Check discharge pressure
- ☐ Check hot gas bypass valve
- ☐ Check thermostatic exp valve

Air Distribution Section

- ☐ Restriction in grille free area

Refrigerant Charge

- ☐ Check refrigerant level

Electrical Panel

- ☐ Check fuses
- ☐ Check electrical connections
- ☐ Check operation sequence

NOTES: _____

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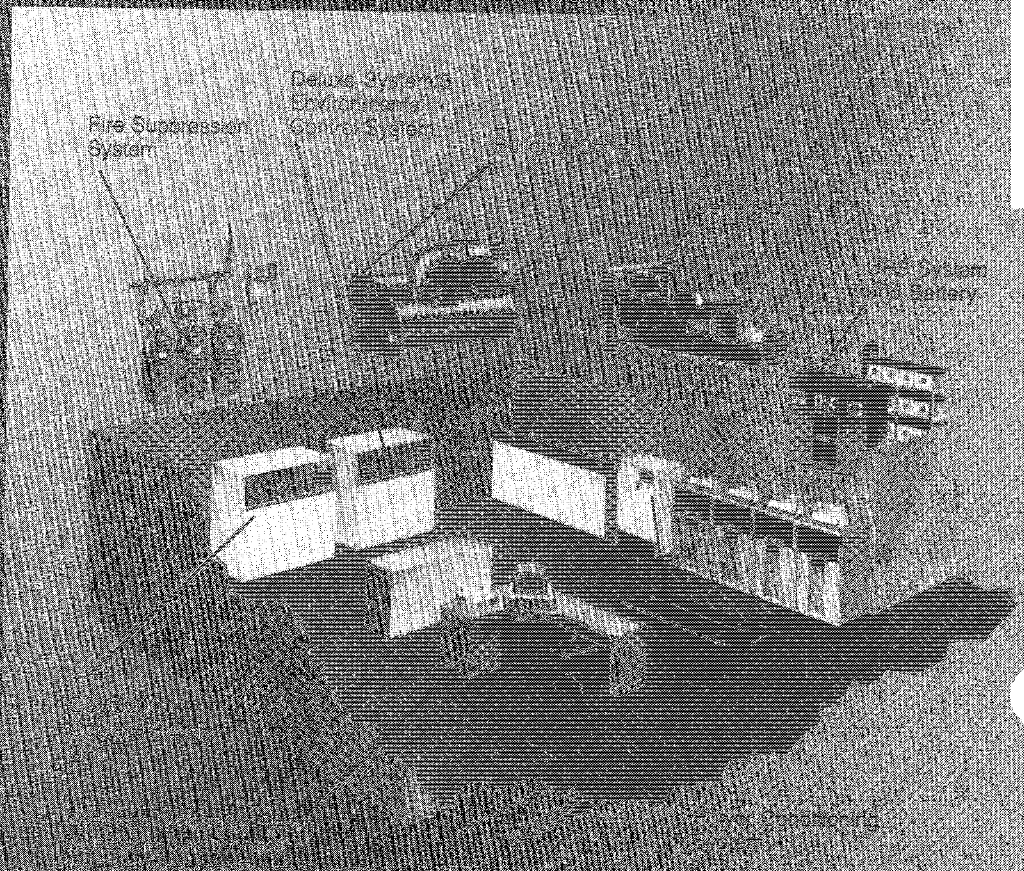

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